



*G 1000*

# LIST OF THE EXPLODED VIEWS



*SHELL ASSY*

*COOLING SYSTEM from s/n. 518880*

*COOLING SYSTEM till s/n. 518879*

*EVAPORATOR*

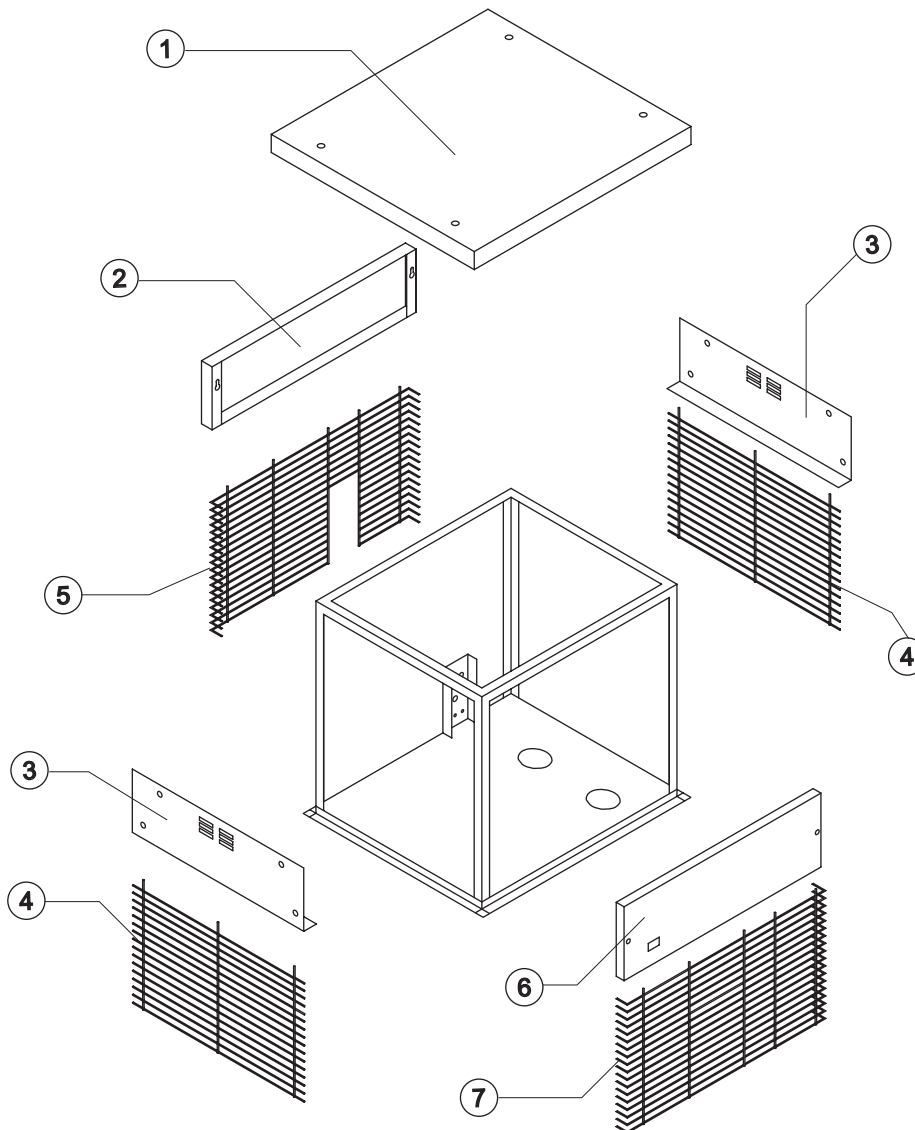
*HYDRAULIC CIRCUIT*

*ELECTRIC PARTS*



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## SHELL ASSY



### Common Parts

Ref.	Spare Description	Code
1	Top	22681
2	Rear Panel	22684
3	Right/Left Side Panel	221152
4	Side Grid	D12064
5	Rear Grid	D12063
6	Front Panel Assembly	22683
7	Front Grid	D12062



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## COOLING SYSTEM from s/n. 518880

### Common Parts

Ref.	Spare Description	Code
1	Vacuum-Charge Valve Plug	14006
2	Vacuum-Charge Valve Device	14005
3	Vacuum-Charge Valve Body	14007
5	Hot gas valve body	20409
6	Hota gas valve coil	See Table -
7	Expansion valve	20970
8	Liquid Line Drier	14255
11	Compressor	See Table -

### Parts for Air-Cooled Version Only

Ref.	Spare Description	Code
9	Air Condenser	20396

### Parts for Water-Cooled Version Only

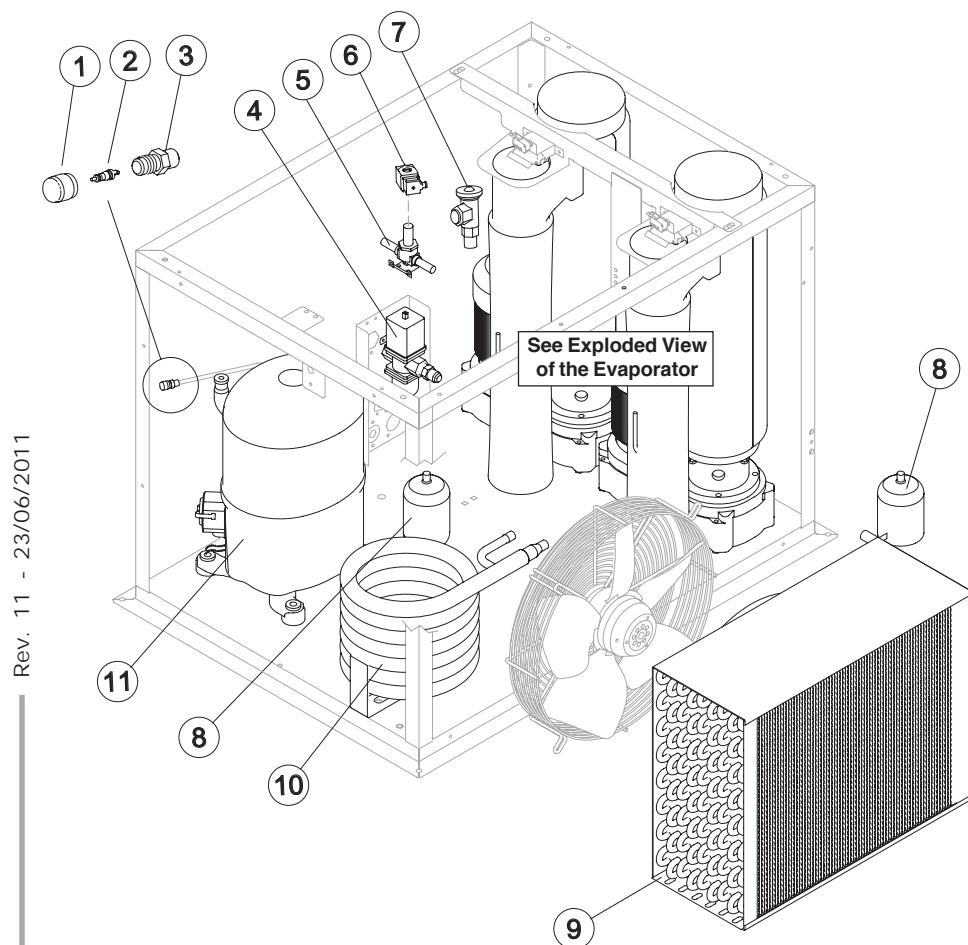
Ref.	Spare Description	Code
4	Water Regulating Valve	C20968
10	Water Condenser	14660

### Ref. 6 - Hot gas valve coil

Tension	Code
T15	23091
T17	23091
T20	23843

### Ref. 4 - Compressor

Tension	Code
T15	23583
T17	23583
T20	23618





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## COOLING SYSTEM till s/n. 518879

### Common Parts

Ref.	Spare Description	Code
1	Vacuum-Charge Valve Body	14007
2*	Vacuum-Charge Valve Device	14005
3*	Vacuum-Charge Valve Plug	14006
4	Compressor	See Table
7*	Solid Core Drier	14255

### Parts for Air-Cooled Version Only

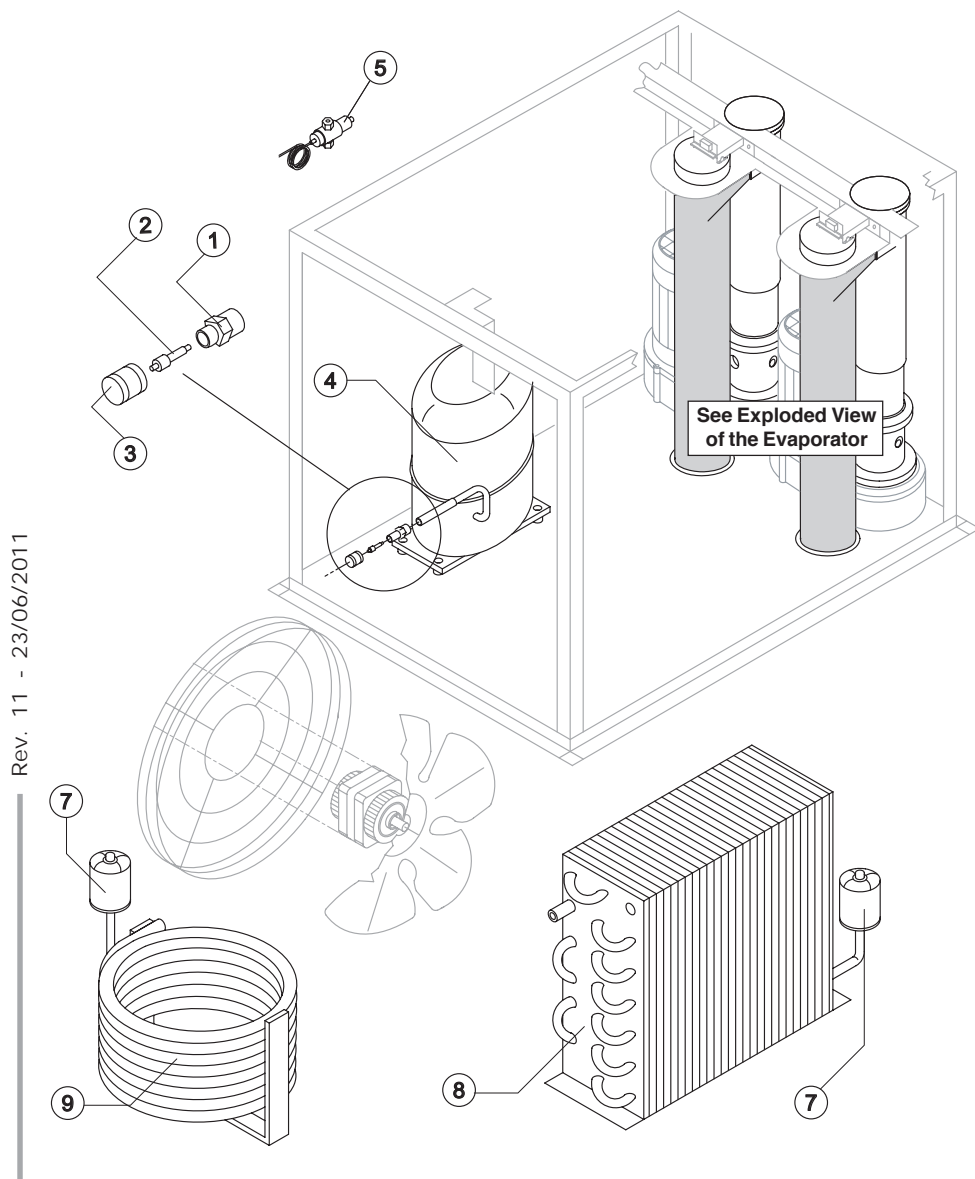
Ref.	Spare Description	Code
8	Air Condenser	20396

### Parts for Water-Cooled Version Only

Ref.	Spare Description	Code
5	Pressostatic Valve	20149
9	Water Condenser	14285

### Ref. 4 - Compressor

Voltage	Code
T15	23583
T16	23618
T20	23618

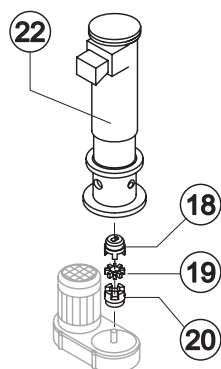


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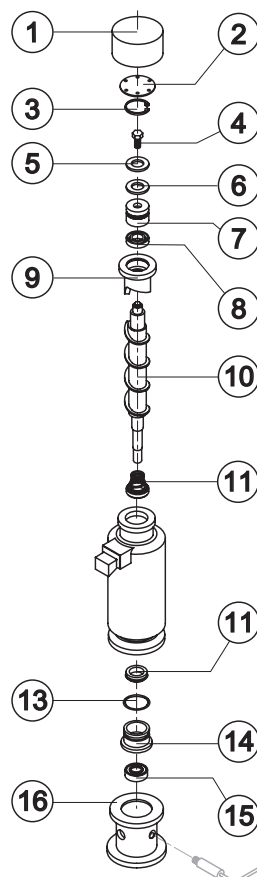


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## EVAPORATOR



**C11113.**  
**KITNEVG500**  
till s/n.  
230551.



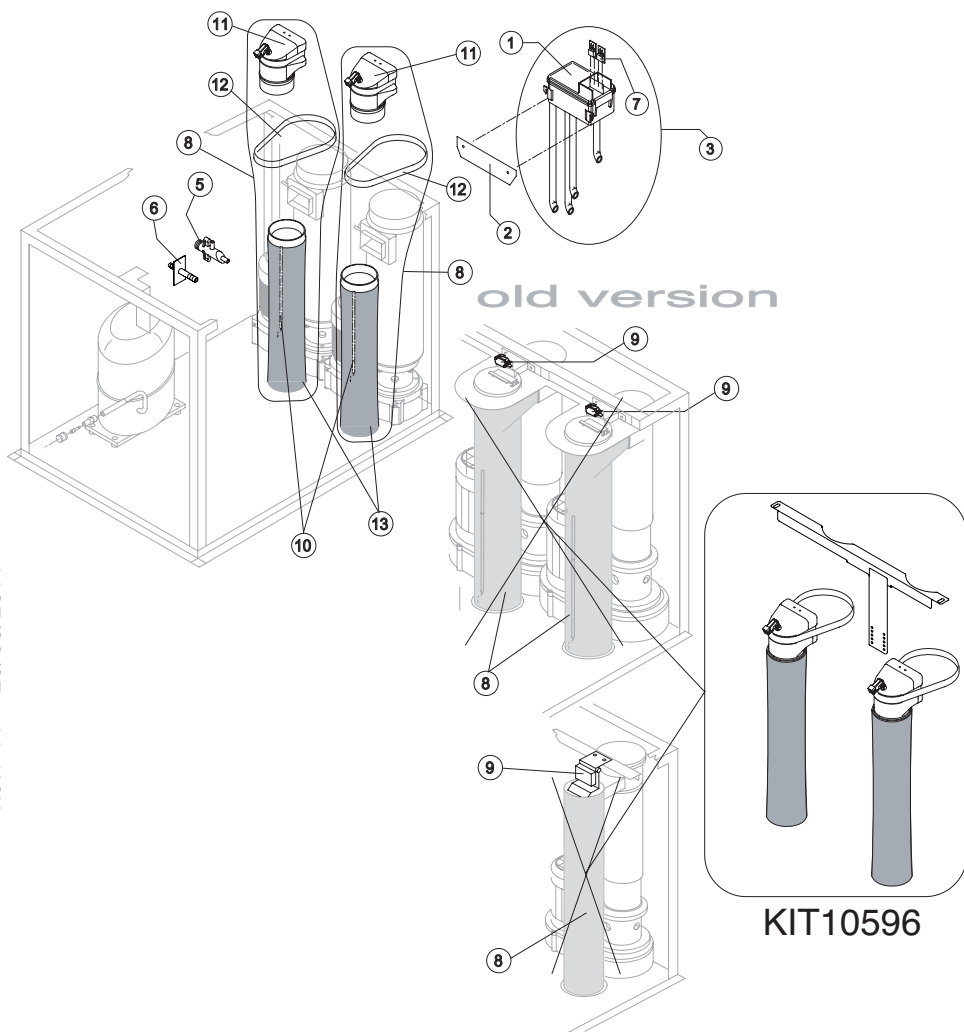
**For Complete**  
**Evaporator, order**  
**C11113**

Ref.	Spare Description (from s/n. 218278)	Code
1	Insulating Cap	18165
2	Closing Disk	22670
3	Seeger	20116
4	Stainless Steel Screw	20664
5	Shimming Disk	22829
6	Self-Lubricating Disk	20639
7	Stainless Steel Thrust Bearing	20685
8	OR Gasket 4137	20689
9	Ice Breaker	20781
10	Auger	20780
11	Ceramic Seal	20643
13	OR Gasket 4312 NBR	20205
14	Reduction Ring	20647
15	Stainless Steel Bearing	20113
16	Flange	20644
18	Semi-Joint Upper	D20642
19	Vibration-Damping Elastomer	20494
20	Semi-Joint Lower	D20493
22	Evaporator Assy	Current Version C11113
22	Evaporatoe Assy	Till s/n. 230551 KITNEVG500



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## HYDRAULIC CIRCUIT



For ice makers till s/n. 230551 if you must substitute both ref. 9 and ref. 8 order the KIT10596.

### Common Parts

Ref.	Spare Description	Code
1	Double Switch Basin	10145
2	Basin Support Plate	21133
3*	Double Switch Basin Assembly	C10325
5	Discharges Manifold	10580
7	Microswitch	23055
8	Complete Ice Outlet Pipe Assy	Current Version C10595
8	Complete Ice Outlet Pipe Assy	Till s/n. 498591 KIT10596
9	Bin Level Control Microswitch	From s/n. 230552 till s/n. 498591 23930
9	Bin Level Control Switch	Till s/n. 230551 C22099
10	Bin Bulb holder	20621
11*	Ice Exhaust Assy with Micro	Current Version C10585
12	Locking Exhaust Assy	Current Version 25049
13	Ice Outlet Pipe with Bin bulb holder	Currente Version C10588

### Parts for Water-Cooled Version Only

Ref.	Spare Description	Code
6	Connection with Plate	Current Version 20984
6	Connection with Plate	Till s/n. 518879 C20462



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## ELECTRIC PARTS

### Common Parts

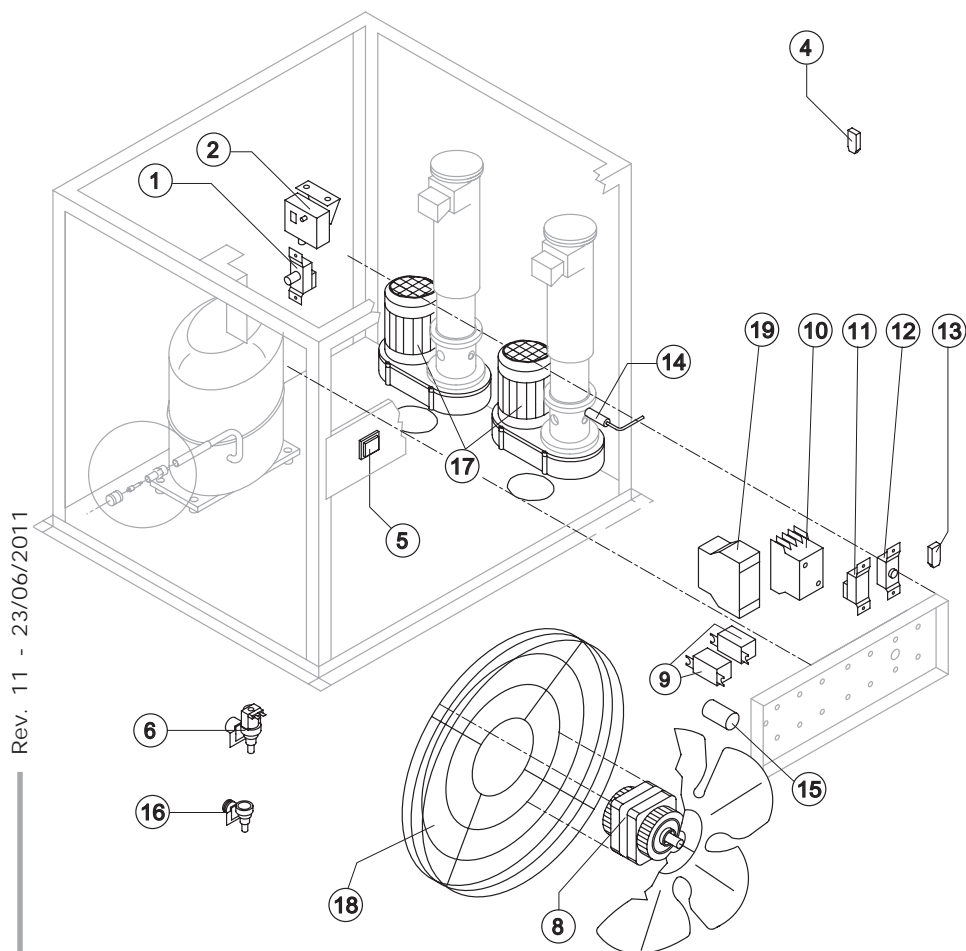
Ref.	Spare Description	Code
1	Safety Pressure-Switch (Maximum Pressure)	23342
2	Safety Pressure-Switch (Minimum Pressure)	Current Version 23763
2	Safety Pressure-Switch (Minimum Pressure)	Till s/n. 275972 K23763
4	Anti Radio Interference Filter	C23457
5*	Green Light Switch (On-Off)	23327
6*	1 Way- Water Inlet Valve	23001
9*	Relay	23190
10*	Contactor	23147
12*	Bin Thermostat	R23421
14*	Rotation Sensor	R23676
17	Gearmotor	See Table
19	Voltage control relay	From s/n. 541088 See Table

### Parts for Air-Cooled Version Only

Ref.	Spare Description	Code
8*	Fan Motor	See Table -
11*	Condenser Pressure Switch	See Table -
13	Anti Radio Interference Filter	C23459
15*	Fan Motor Capacitor	See Table -
18	Fan Motor Grid	12053

### Parts for Water-Cooled Version Only

Rif.	Descrizione Ricambio	Codice
16	1 Way- Water Inlet Nipple	10239



#### Ref. 8\* - Fan motor

Voltage	Code
T15	23468
T17	23468
T20	23853

#### Ref. 9 - Fan Motor Capacitor

Voltage	Code
T15	23469
T17	23469
T20	23939

#### Ref. 11\* - Cond. Pressure Switch

Voltage	Code
T15	23175
T17	23175
T20	23680

#### Ref. 17 - Gearmotor

Voltage	Code
T15	23638
T17	23638
T20	23853

#### Ref. 19 - Voltage Control Relay

Voltage	Code
T15	23903
T17	23903
T20	23904

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