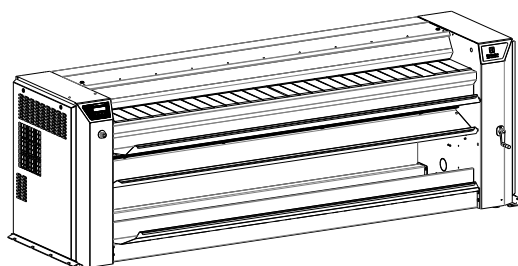


Spareparts Catalogue

Catalogue de pièces

IC6 4832 (IC64832)



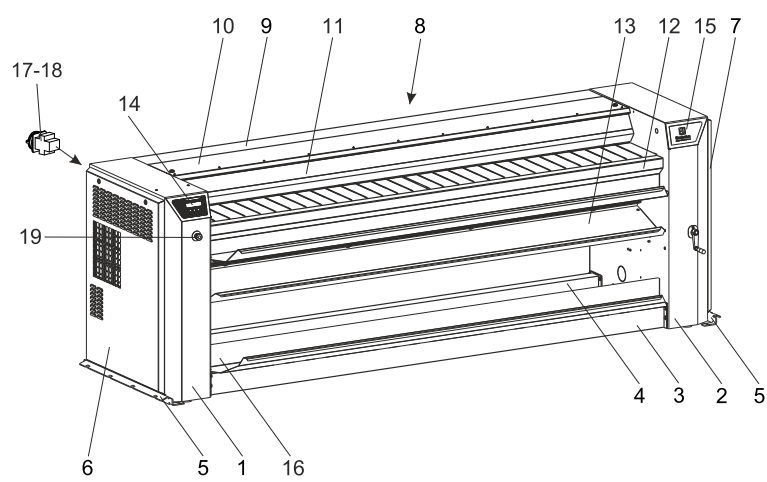
Electrolux
PROFESSIONAL

IC6 4832

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IC6 4832

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IC6 4832
Casing Ironer
Carrosserie sècheuse

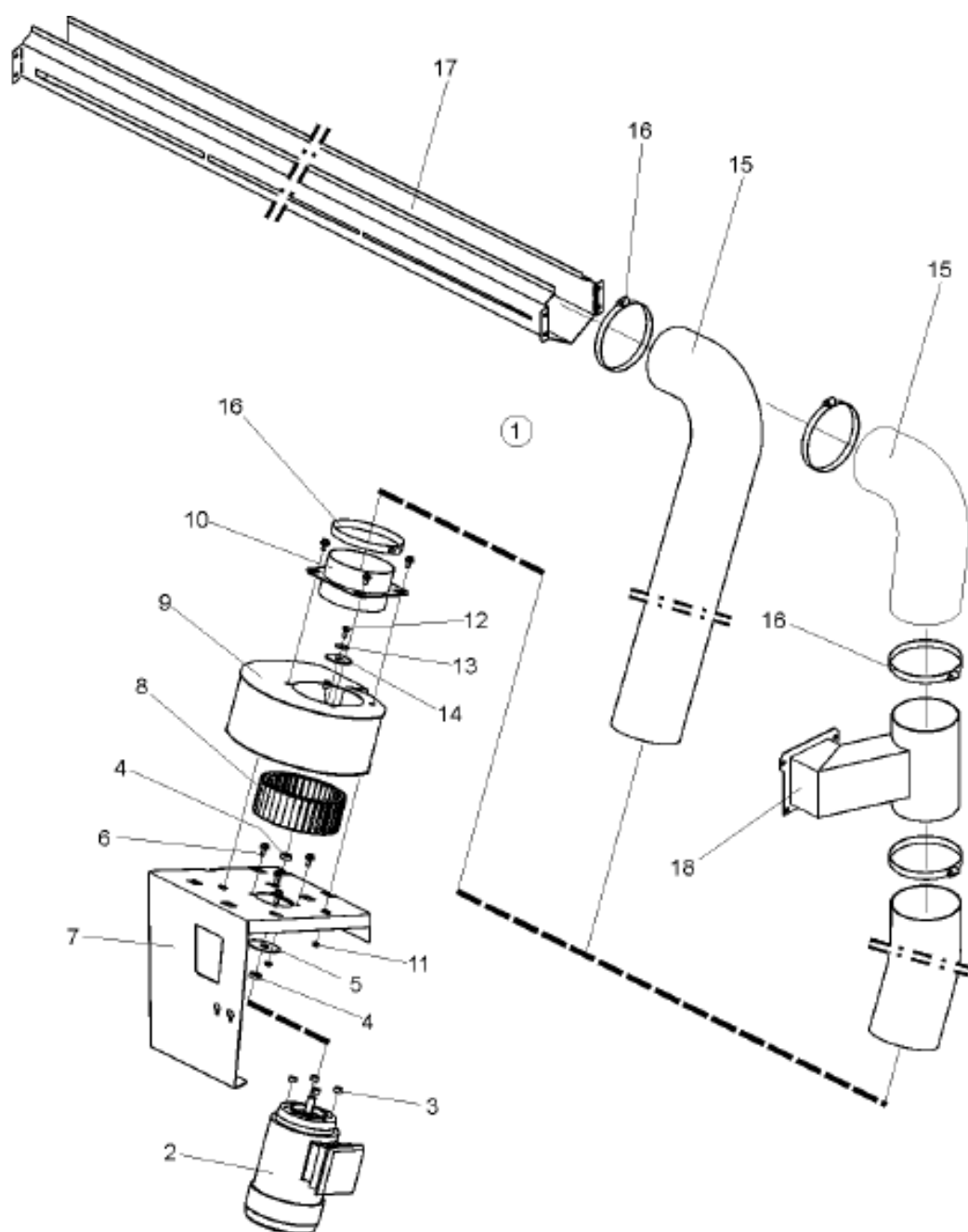
Illustration
Illustration
611669/1

Issue
Question
1

Month
Mois
11

2019

Pos	Qty	Part.no	Description	Description	Notes
1	1	*	Left casing	Caisson gauche	
2	1	*	Right casing	Caisson droit	
3	1	*	Box spar	Longeron	
4	1	*	Box spar	Longeron	
5	2	*	Handling hook	Crochet de manutention	
6	1	*	Side frame	Carter latéral	Gas heating
6	1	*	Side frame	Carter latéral	Steam or electric heating
7	1	*	Side frame	Carter latéral	Gas heating
7	1	*	Side frame	Carter latéral	Steam or electric heating
8	1	*	Rear housing	Carter arrière	
9	1	*	Upper casing	Carter supérieur	
10	1	*	Upper casing	Carter supérieur	
11	1	*	Mobile feeding protector	Protecteur mobile engagement	
12	1	*	Feeding vat	Bac engagement	
13	1	*	Receipt tray	Bac réception	
13	1	55017491	Deep Catch Tray Kit	Kit Bac Réception Profond SAV	
14	1	55015652	Control panel	Plastron de commande	
15	1	*	Logotype	Logo	
16	1	*	Receipt tray	Bac de réception	
17	1	71054135	Main switch	Interrupteur général	Electric heating 100A
17	1	71054137	Main switch	Interrupteur général	Gas & steam heating 25A Complete
18	1	71054136	Fender waling	Capot de protection	Electric heating
18	1	71054138	Fender waling	Capot de protection	Gas & steam heating
19	1	71054132	Stop emergency	Arrêt urgence	Red
19	1	71054131	Label	Etiquette	Yellow



611496

Issue	Month	Year
01	10	14

IC6 4832**Suction device and ventilation****Aspiration et ventilation**

Illustration

Illustration
611496/1

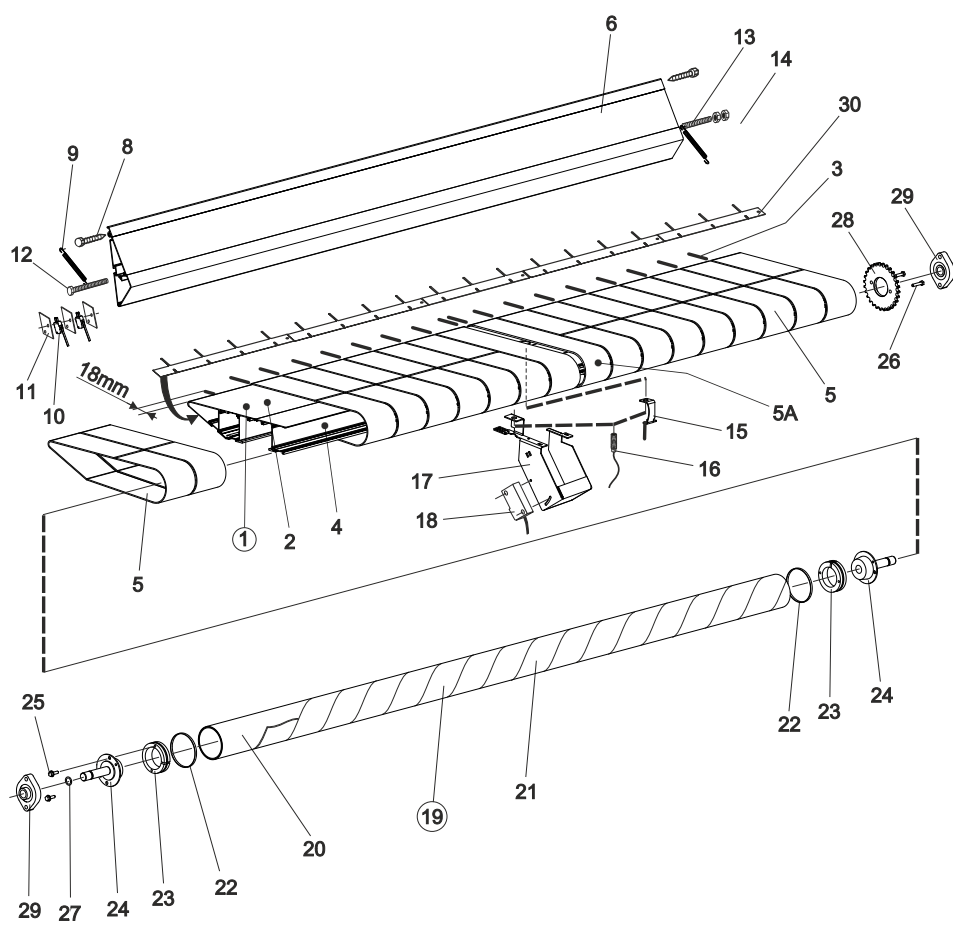
Issue

Question
1

Month

Mois
11**2019**

Pos	Qty	Part.no	Description	Description	Notes
1	1	55014577	Cooler fan	Ventilateur	Complete
2	1	71014090	• Motor	• Moteur	0.37kW
3	4	32100145	• Locking spacer	• Entretoise de blocage	
4	2	*	• Spacer	• Entretoise	
5	1	*	• Ventilation disk	• Disque de ventilation	
6	4	74033101	• Screw	• Vis	M6x16
7	1	*	• Motor bracket	• Support moteur	
8	1	*	• Turbine	• Turbine	
9	1	*	• Spiral	• Volute	
10	1	*	• Nozzle	• Buse	
11	4	74033202	• Cage nut	• Ecrou	M6
12	1	74010001	• Screw	• Vis	M5x20
13	1	74036403	• Washer	• Rondelle	Ø5
14	2	74036806	• Washer	• Rondelle	Ø5x30
15	1	74031039	Extensible hose	Tuyau extensible	Ø125
16		72046144	Cramp	Collier	Ø120/140
17	1	*	Vapour suction tube	Tube aspiration des buées	
17	4	*	Fixation leg	Patte de fixation	
17	16	74033002	Screw	Vis	M6x16
17	1	32106575	Diaphragm	Diaphragme	
18	1	32103504	Tee-square	Té	Gas heating



611670

IC6 4832
Feeding table
Table engagement

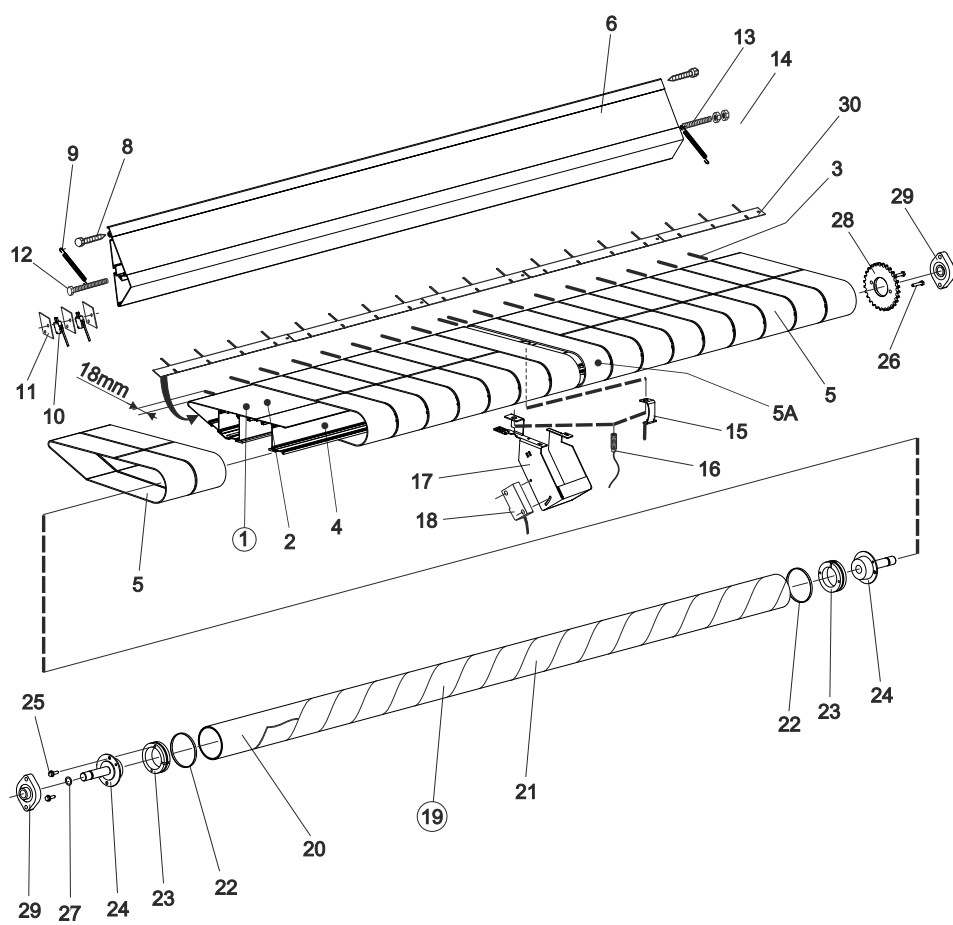
Illustration
Illustration
611670/1

Issue
Question
1

Month
Mois
11

2019

Pos	Qty	Part.no	Description	Description	Notes
1	1	*	Feeding table	Table engagement	Complete
2	1	*	• Feeding table	• Table engagement	
3	30	74023105	• Pin	• Goupille	Ø3x30
4	1	*	Intermediate table	Table intermédiaire	
5	27	77010219	Feeding strip	Bande engagement	
5	3	77010241	Polyamid Link D 1.5 mm	Jonc polyamide D1.5 mm	by meter
5	2	77010337	Feeding strip	Bande engagement	Grey
5	1	77010300	Feeding strip	Bande engagement	L=90mm
6	1	*	Mobile feeding protector	Protecteur mobile engagement	
8	2	*	Screw	Vis	M8x25
9	2	32101296	Return spring	Ressort de rappel	
10	2	71054151	Micro-switch	Microswitch	
11	3	71078020	End plate	Plaque isolante	
12	1	74020054	Screw	Vis	M6x50
13	1	32100964	Threaded bar	Tige filetée	M6x70
14	2	74033202	Cage nut	Ecrou	M6
15	1	32103565	Cells support	Support cellules	
16	1	32103644	Photocell	Cellule photoélectrique	
17	1	32107470	Cells support	Support cellules	With folding only
18	1	71050188	Photocell	Cellule photoélectrique	With folding only
19	1	*	Feeding satellite	Satellite engagement	Complete
20	1	*	• Pipe	• Tube	
21	17	77010002100	• Adhesive strip	• Bande adhésive	L=100m
22	2	72046158	• Clamp	• Collier de serrage	
23	2	*	• Cone	• Cône	
24	2	56000341	• Satellite tail shaft kit	• Kit embout arbre satellite	
25	2	74033003	• Screw	• Vis	M6x20
26	2	74020030	• Screw	• Vis	M6x30
27	1	73016189	• O-ring	• Joint torique	Ø15
28	1	32104347	• Disc	• Disque	28 teeth

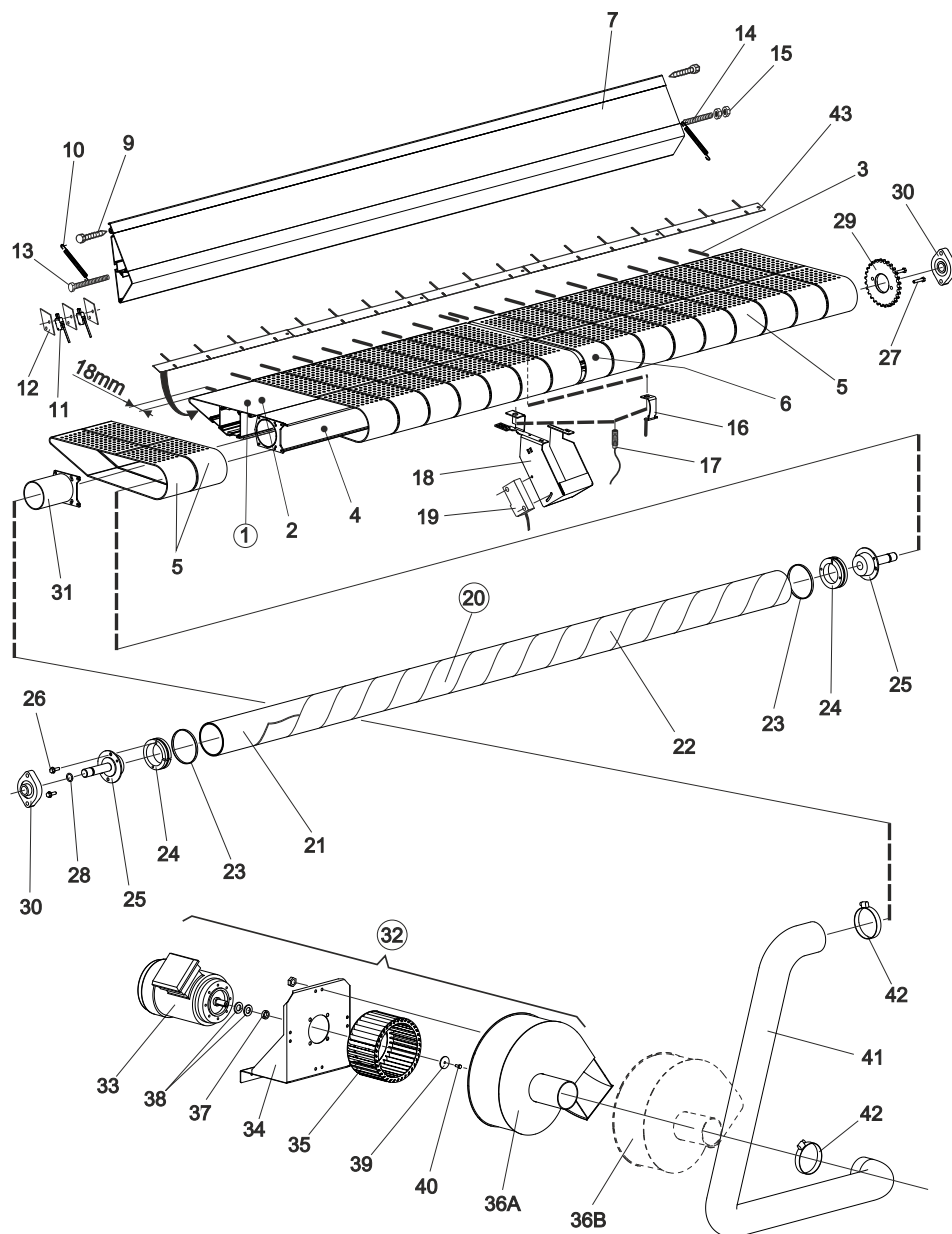


611670

IC6 4832
Feeding table
Table engagement

Illustration	Issue	Month	
Illustration	Question	Mois	
611670/1	1	11	2019

Pos	Qty	Part.no	Description	Description	Notes
29	2	73010080	Bearing box	Palier	
30	1	55012954	Band guide kit	Kit guide bandes	Optional Complete



611671

IC6 4832
Feeding table with suction
Table engagement avec aspiration

Illustration

Illustration

611671/1

Issue

Question

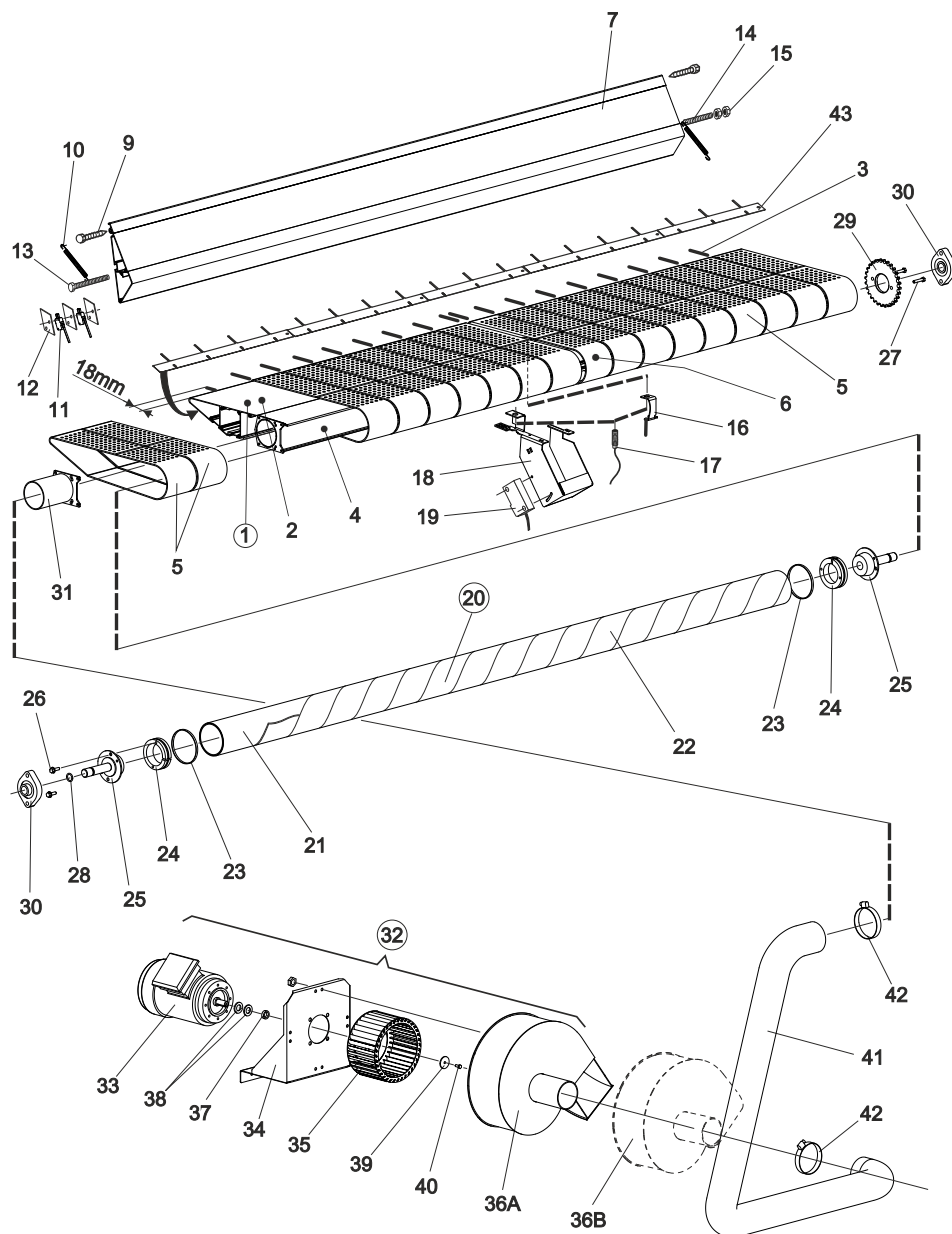
1

Month

Mois

11
2019

Pos	Qty	Part.no	Description	Description	Notes
1	1	*	Feeding table	Table engagement	Complete
2	1	*	• Feeding table	• Table engagement	
3	30	74023105	• Pin	• Goupille	Ø3x30
4	1	*	Vacuum feeding table	Table aspirante	
5	3	77010241	Polyamid Link D 1.5 mm	Jonc polyamide D1.5 mm	by meter
5	29	77010252	Feeding strip	Bande engagement	
5	2	77010337	Feeding strip	Bande engagement	Grey
6	1	77010308	Feeding strip	Bande engagement	L=90mm
7	1	*	Mobile feeding protector	Protecteur mobile engagement	
9	2	*	Screw	Vis	M8x25
10	2	32101296	Return spring	Ressort de rappel	
11	2	71054151	Micro-switch	Microswitch	
12	3	71078020	End plate	Plaque isolante	
13	1	74020054	Screw	Vis	M6x50
14	1	32100964	Threaded bar	Tige filetée	M6x70
15	2	74033202	Cage nut	Ecrou	M6
16	1	71050189	Photocell	Cellule photoélectrique	
17	1	32103644	Photocell	Cellule photoélectrique	
18	1	32107470	Cells support	Support cellules	With folding only
19	1	71050188	Photocell	Cellule photoélectrique	
20	1	55016168	Feeding satellite	Satellite engagement	Complete
21	1	*	Pipe	Tube	
22	17	77010002100	Adhesive strip	Bande adhésive	L=100m
23	2	72046158	Clamp	Collier de serrage	
24	2	*	Cone	Cône	
25	2	56000341	Satellite tail shaft kit	Kit embout arbre satellite	
26	2	74033003	Screw	Vis	M6x20
27	2	74020030	Screw	Vis	M6x30
28	1	73016189	O-ring	Joint torique	Ø15
29	1	32104347	Disc	Disque	28 teeth



611671

IC6 4832**Feeding table with suction****Table engagement avec aspiration**

Illustration

Illustration
611671/1

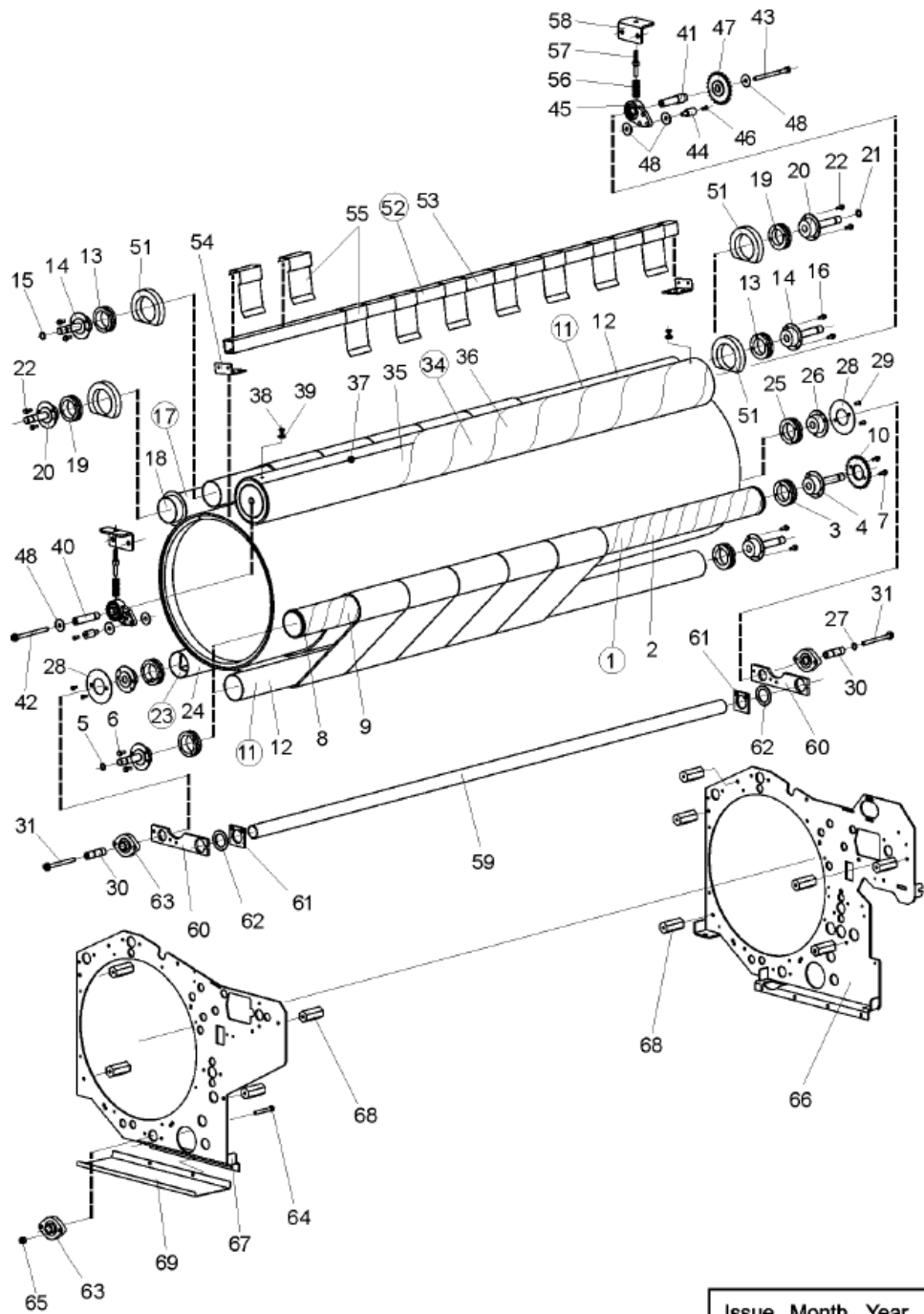
Issue

Question
1

Month

Mois
11**2019**

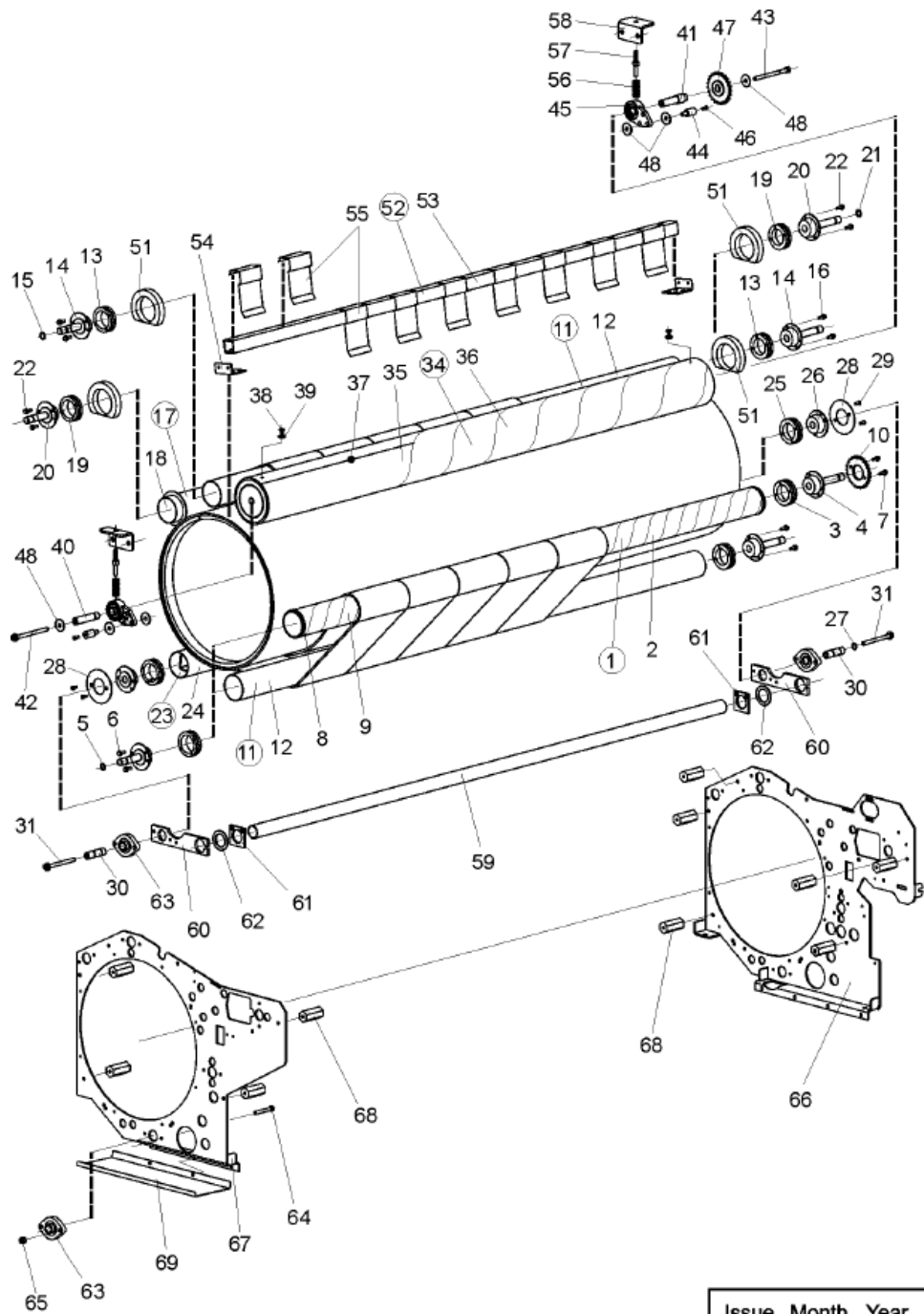
Pos	Qty	Part.no	Description	Description	Notes
30	2	73010080	Bearing box	Palier	
31	2	32102798	Flange	Bride	
32	2	*	Suction table turbine	Turbine table aspiration	Complete Front outlet
32	2	*	Suction table turbine	Turbine table aspiration	Complete Rear outlet
33	1	71014090	• Motor	• Moteur	0.37kW
34	1	32102777	• Rail	• Support	
35	1	71020060	• Turbine	• Turbine	
36	1	*	• Spiral	• Volute	
37	1	32100148	• Spacer	• Entretoise	
38	2	74036011	• Washer	• Rondelle	Ø14
39	1	74036806	• Washer	• Rondelle	Ø5x30
40	1	74020080	• Screw	• Vis	M5x12
41	7	75015195	Hose	Tuyau flexible	Ø75 mm
42	4	72046162	Cramp	Collier	Ø70/90
43	1	55012954	Band guide kit	Kit guide bandes	Optional Complete



610785

Issue	Month	Year
02	10	06

Pos	Qty	Part.no	Description	Description	Notes
1	1	55012011	Driving satellite	Satellite entraînement	Complete
2	1	*	• Pipe	• Tube	
3	2	*	• Cone	• Cône	
4	2	56000341	• Satellite tail shaft kit	• Kit embout arbre satellite	
5	1	73016189	• O-ring	• Joint torique	Ø15
6	2	74033003	• Screw	• Vis	M6x20
7	2	74020030	• Screw	• Vis	M6x30
8	2	72046158	• Clamp	• Collier de serrage	
9		77010002100	• Adhesive strip	• Bande adhésive	L=100m
10	1	32100988	• Disc	• Disque	25 teeth
11	2	55012021	Returning satellite	Satellite renvoi	Complete
12	1	*	• Pipe	• Tube	
13	2	*	• Cone	• Cône	
14	2	56000341	• Satellite tail shaft kit	• Kit embout arbre satellite	
15	1	73016189	• O-ring	• Joint torique	Ø15
16	4	74033003	• Screw	• Vis	M6x20
17	1	55012031	Strips guide satellite	Satellite guide bandes	Complete
18	1	*	• Pipe	• Tube	
19	2	*	• Cone	• Cône	
20	2	56000341	• Satellite tail shaft kit	• Kit embout arbre satellite	
21	1	73016189	• O-ring	• Joint torique	Ø15
22	4	74033003	• Screw	• Vis	M6x20
23	1	55012041	Tension satellite	Satellite tendeur	Complete
24	1	*	• Pipe	• Tube	
25	2	*	• Cone	• Cône	
26	2	32105763	• Ferrule	• Embout	
26	2	32105763	• Tail shaft satellite	• Embout arbre satellite	
27	1	73016189	• O-ring	• Joint torique	Ø15
28	2	32100100	• Disc	• Disque	
29	4	74033101	• Screw	• Vis	M6x16



610785

Issue	Month	Year
02	10	06

IC6 4832
Satellites
Satellites

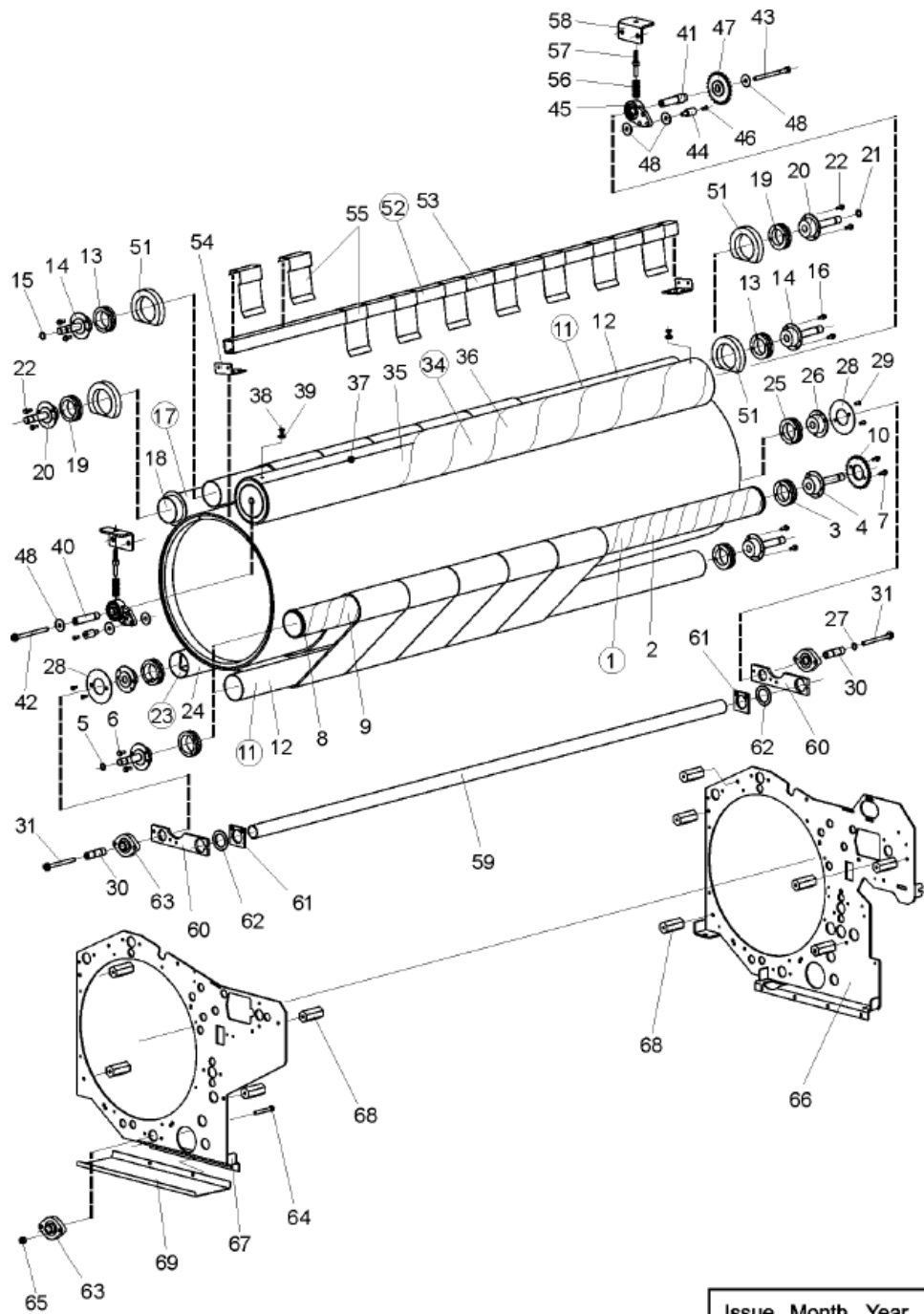
Illustration
Illustration
610785/1

Issue
Question
1

Month
Mois
11

2019

Pos	Qty	Part.no	Description	Description	Notes
30	2	32105764	• Satellite shaft	• Arbre satellite	
31	2	74020260010	• Screw	• Vis	M10x100 10 units
32			•	•	Not used
33			•	•	Not used
34	1	55012231	Presser satellite	Satellite presseur	Complete
35	1	*	• Pipe	• Tube	
36	1	77010280	• Trim	• Garniture	15mm
37	1	77010285	• Nomex fitting	• Garniture Nomex	
38	2	74010035	• Screw	• Vis	
39	2	74036602	• Washer	• Rondelle	Ø6
40	1	32101161	• Shaft	• Arbre	Short
41	1	32103493	• Shaft	• Arbre	Long
42	1	74033606	• Screw	• Vis	M10x130
43	1	74033606	• Screw	• Vis	M10x130
44	2	32100026	• Spacer	• Entretoise	
45	2	73010066	• Bearing box	• Palier	
46	2	74033101	• Screw	• Vis	M6x16
47	1	32103494	• Free wheel	• Roue libre	23 teeth
48	6	74036803	• Washer	• Rondelle	Ø10
49			•	•	Not used
50			•	•	Not used
51	4	32101307	Sealing	Joint	
52	1	55012241	Strips bar	Barre décolleurs	Complete
53	1	*	• Square tube	• Tube carrée	
54	2	32103740	• Rail	• Support	
55	15	32103729	• Stripper	• Décolleur	
56	2	32001249	Detaching spring	Ressort de décolleur	
57	2	32104241	Heating element	Guide	
58	2	*	Corner element	Equerre	
59	1	*	Pipe	Tube	



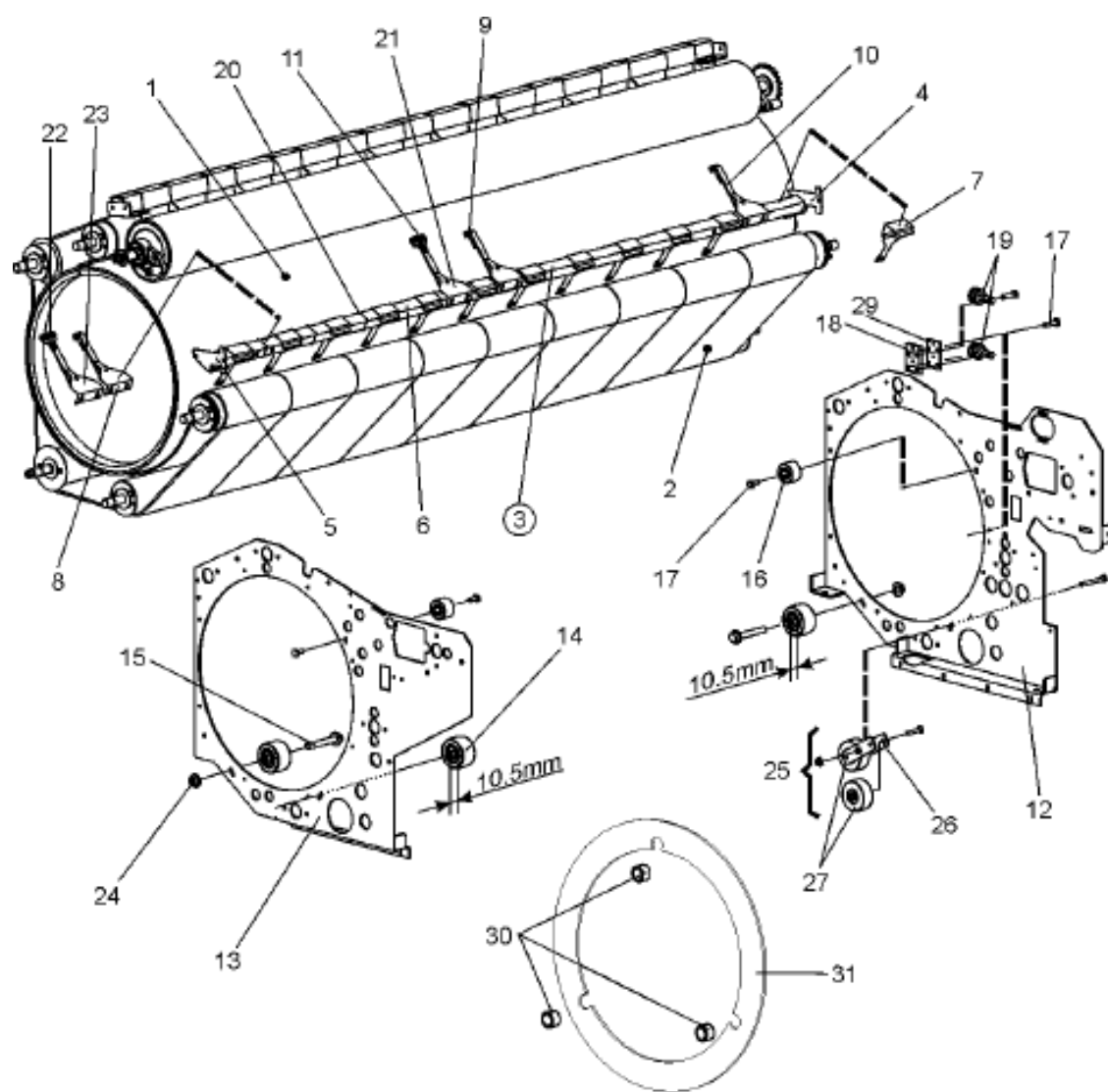
610785

Issue	Month	Year
02	10	06

IC6 4832
Satellites
Satellites

Illustration	Issue	Month	
Illustration	Question	Mois	
610785/1	1	11	2019

Pos	Qty	Part.no	Description	Description	Notes
60	2	32103828	Tension arm	Bras tendeur	
61	2	32100105	Mounting plate	Plaque d'assemblage	
62	2	32103829	Spacer	Entretoise	
63	12	73010080	Bearing box	Palier	
64	24	74033042010	Screw	Vis	M8x35 10 units
65	24	74011205	Locking nut	Ecrou frein	M8
66	1	*	Plate	Platine	Right
67	1	*	Plate	Platine	Left
68	16	32100041	Spacer	Entretoise	
69	1	*	Deflector	Défecteur	



611524

Issue	Month	Year
01	10	15

IC6 4832
Cylinders and strips bar
Cylindres et barre décolleurs

Illustration

 Illustration
611524/0

Issue

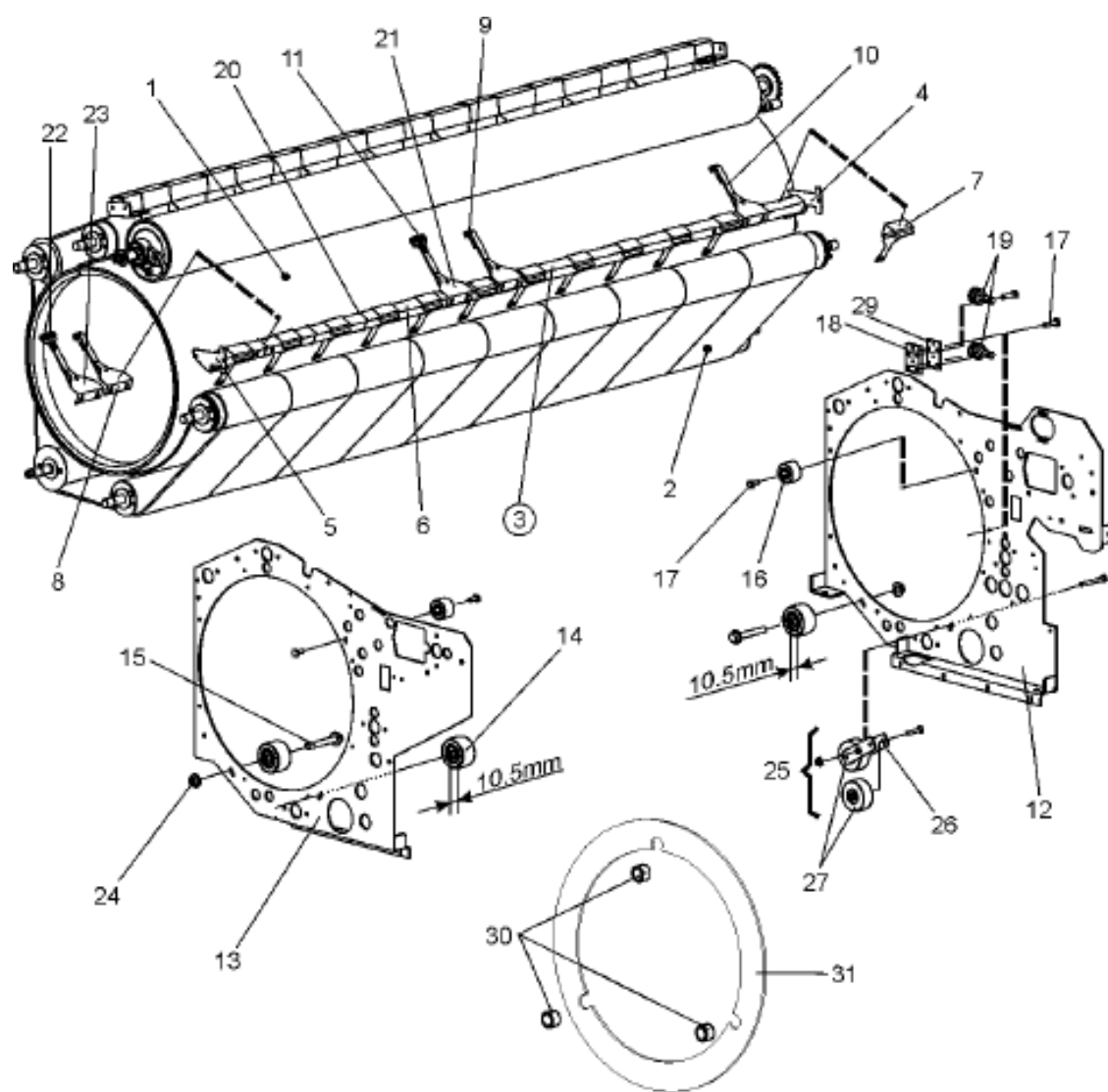
 Question
1

Month

Mois

11
2019

Pos	Qty	Part.no	Description	Description	Notes
1	1	32105811	Cylinder	Cylindre	Ø479mm Stainless
1	1	55012299	Cylinder	Cylindre	Dubixium® Thermal fluide
2	1	56000588	Ironing belts Kit	Kit Bandes de Repassage	Gas & electric heating
2	4	77010220	Red Link D 1.8 mm	Jonc rouge D1.8 mm	by meter
2	15	77010265	Ironing strip	Bande de repassage	L=2880mm Gas & electric heating
2	1	56000593	Ironing belts Kit	Kit Bandes de Repassage	Steam heating
2	4	77010220	Red Link D 1.8 mm	Jonc rouge D1.8 mm	by meter
2	15	77010286	Ironing strip	Bande de repassage	L=2810mm Steam heating
3	1	*	Strips bar	Barre décolleurs	Complete
4	1	*	• Supporting bracket	• Patte de maintien	Right
5	1	*	• Supporting bracket	• Patte de maintien	Left
6	1	*	• Pipe	• Tube	
7	20	32102191	• Stripper	• Décolleur	
8	1	32106522	Temperature sensor	Capteur de température	PT100 L=2m
9	1	32106523	Temperature sensor	Capteur de température	PT100 L=3m
10	1	32106524	Temperature sensor	Capteur de température	PT100 L=4m
11	1	32106520	Switch	Interrupteur	Thermal
12	1	*	Plate	Platine	Right
13	1	*	Plate	Platine	Left
14	1	56000302	Cylinder support rollers Kit	Kit galets support cylindre	4 parts
14	1	56000303	Cylinder support rollers Kit	Kit galets support cylindre	With Dubixium® 5 units
15	4	74033254010	Locking nut	Ecrou frein	M8 10 units
16	2	55012134	Roller	Galet	Upper
17	8	74020030	Screw	Vis	M6x30
18	1	32105066	Spacer	Entretoise	
19	2	32106377	Stop	Butée	
20	5	71076053	Cramp	Collier	
21	1	32106578	Support	Support	TEMP. SENSOR
22	1	32106519	Circuit breaker	Fusible	With Dubixium® Thermal
23	1	32106578	• Support	• Support	TEMP. SENSOR



$$28 = 17 + 18 + 19 + 29 + 30 + 31$$

611524

Issue	Month	Year
01	10	15

IC6 4832**Cylinders and strips bar****Cylindres et barre décolleurs**

Illustration

Illustration

611524/0

Issue

Question

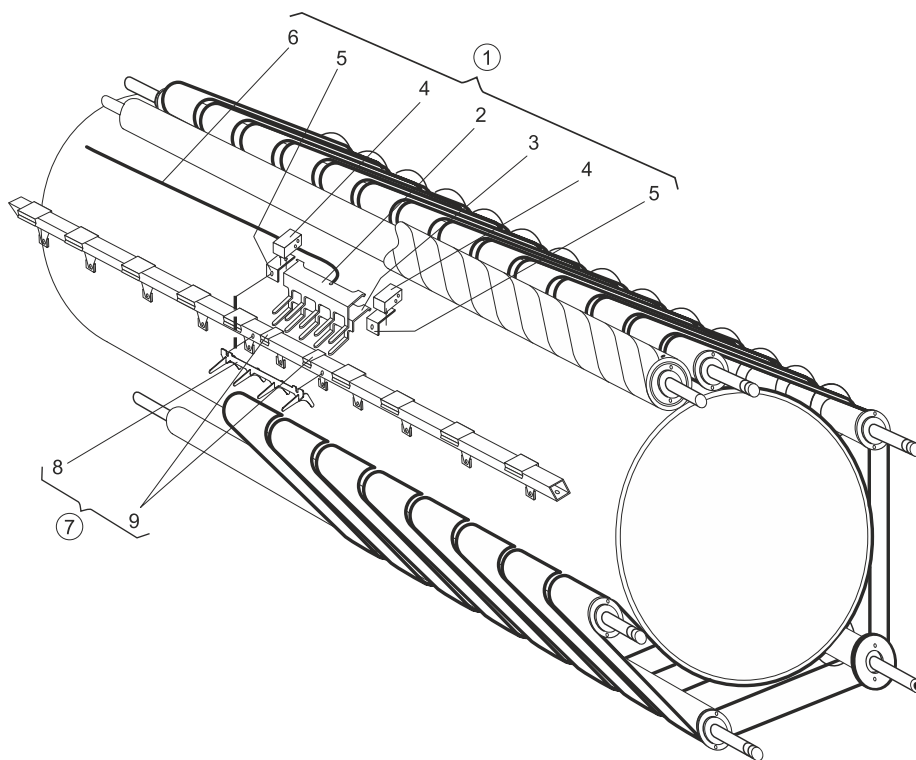
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Month

Mois

11**2019**

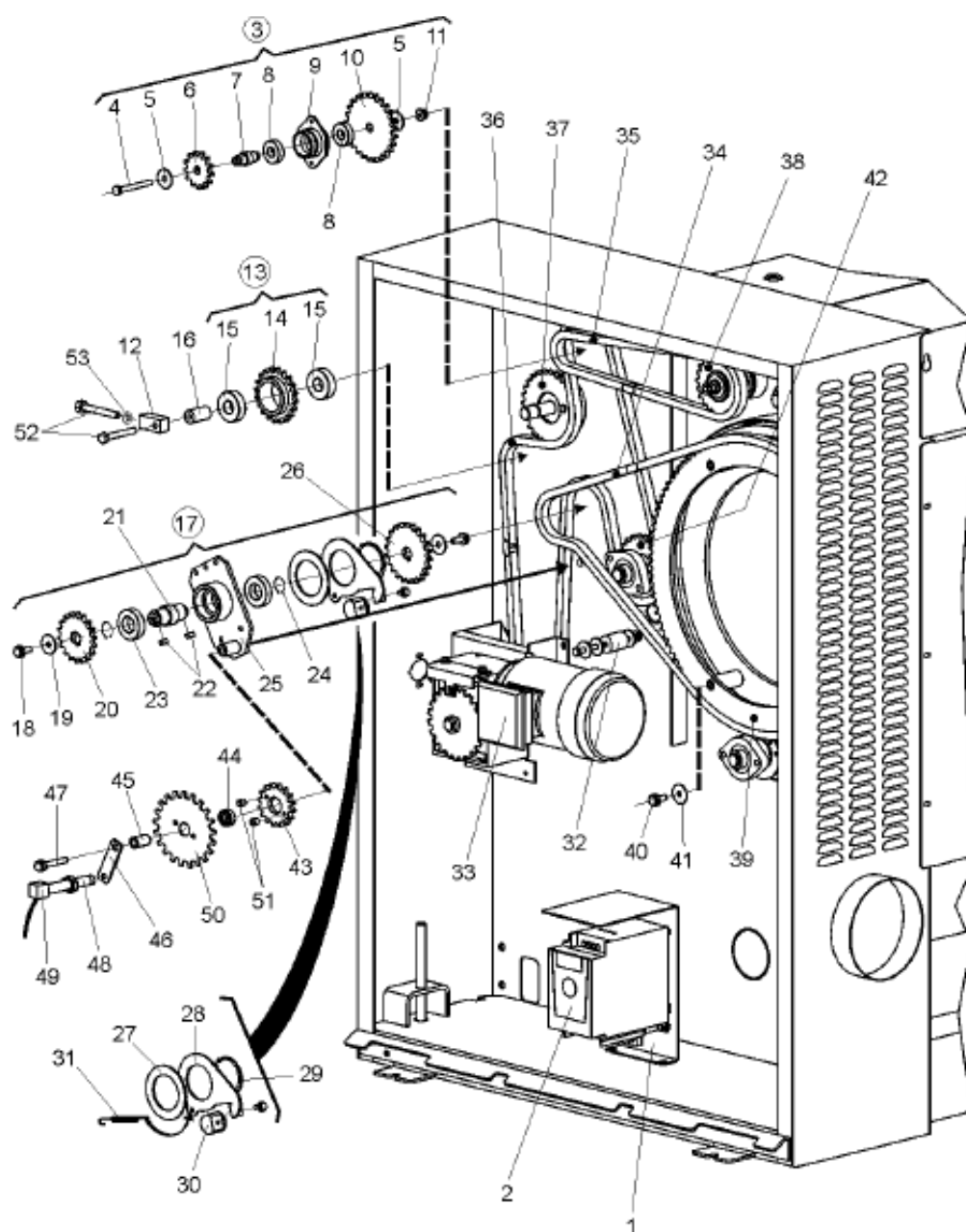
Pos	Qty	Part.no	Description	Description	Notes
24	4	74033203	Cage nut	Ecrou	M8
25	1	55013858	Cylinder support compensator	Palonnier support cylindre	With Dubixium® Complete
26	1	32105342	• <i>Compensator</i>	• <i>Palonnier</i>	
27	2	55014467	• <i>Cylinder support roller</i>	• <i>Galet support cylindre</i>	
28	1	56000403	Kit	Kit	
29	1	*	Spacer	Entretoise	
30	3	*	Spacer	Entretoise	
31	1	32106378	Stop	Butée	



IC6 4832
DIAMMS Option
Option DIAMMS

Illustration	Issue	Month	
Illustration	Question	Mois	
610784/1	2	10	2007

Pos	Qty	Part.no	Description	Description	Notes
1	1	*	DIAMMS Option	Option DIAMMS	Complete
1	1	56000600	Kit DIAMMS Option	Kit Option DIAMMS	
2	1	32102773	• Humidity sensor comb	• Râteau	Upper
3	1	32102774	• Humidity sensor comb	• Râteau	Lower
4	2	32102775	• Comb support	• Support râteau	
5	2	32102776	• Corner element	• Equerre	
6		71041096	• Cable	• Câble	2x0.22mm ²
7	1	56000129	Linen guide kit	Kit guide linge	Complete
8	1	32105146	• Linen guide	• Guide linge	
9	2	32105159	• Stripper	• Décolleur	



611283

Issue	Month	Year
02	01	11

IC6 4832
Motion
Mouvement

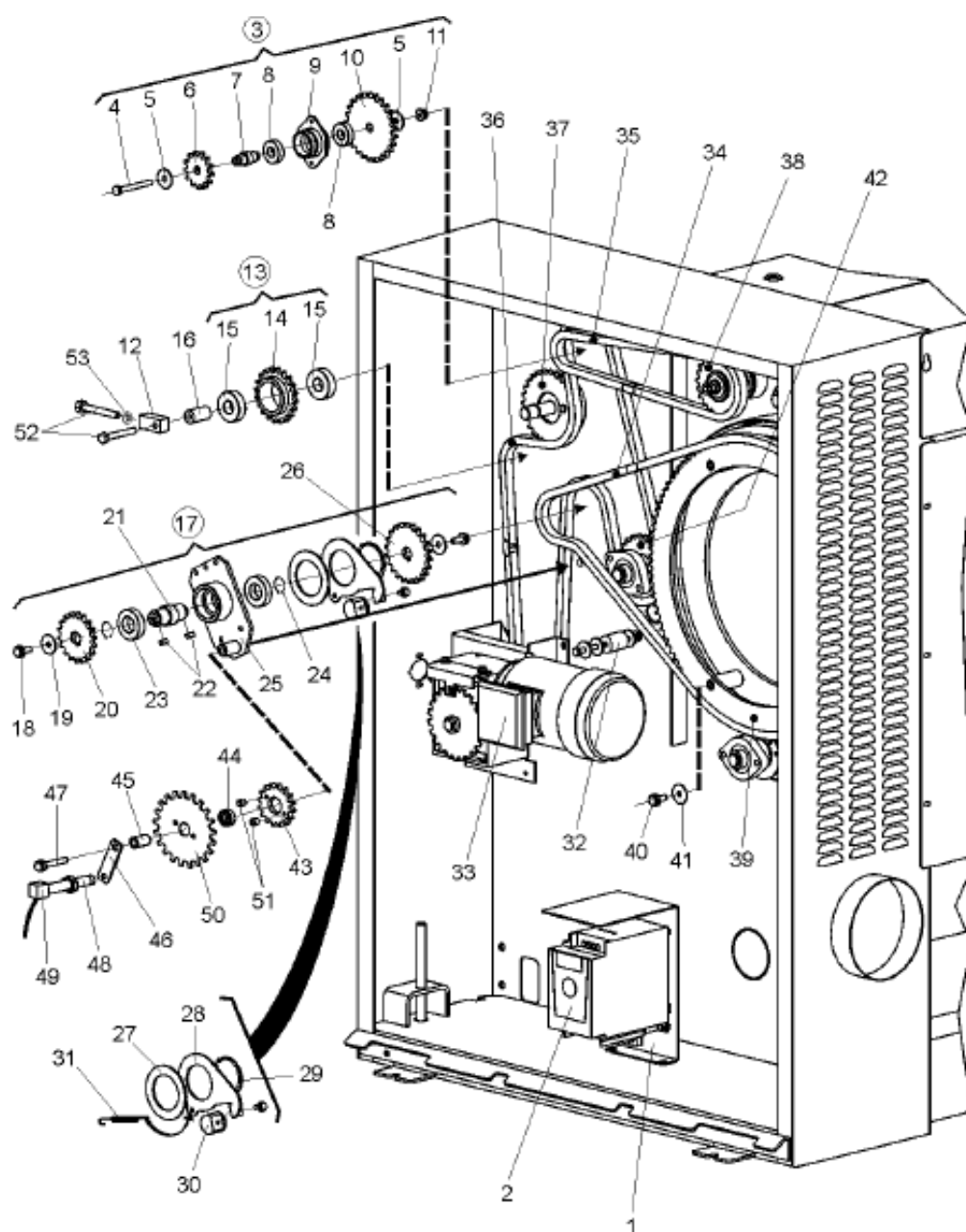
Illustration
Illustration
611283/1

Issue
Question
1

Month
Mois
11

2019

Pos	Qty	Part.no	Description	Description	Notes
1	1	32103935	Converter support	Support convertisseur	
2	1	32106001	AC speed drive	Convertisseur de fréquence	ATV12 Configured
3	1	55014199	Drive pinion	Pignon entraînement	Complete
4	1	*	• Screw	• Vis	M8x70 10 units
5	2	*	• Washer	• Rondelle	Ø8
6	1	*	• Disc	• Disque	13 teeth
7	1	*	• Shaft	• Arbre	
8	2	*	• Ball bearing	• Roulement à billes	
9	1	*	• Bearing box	• Palier	
10	1	*	• Disc	• Disque	25 teeth
11	1	*	• Locking nut	• Ecrou frein	M8
12	1	32103968	Chain adjuster	Tendeur de chaîne	
13	1	55007139	Link wheel	Pignon de liaison	
14	1	*	• Hub	• Moyeu	
15	2	73011075	• Ball bearing	• Roulement à billes	
16	1	32100029	Shaft	Axe	
17	1	56000219	Drive pinion kit	Kit pignon entraînement	Complete
18	2	74033007	• Screw	• Vis	M8x20
19	2	74036801	• Washer	• Rondelle	Ø8
20	1	*	• Keyed pinion	• Pignon claveté	19 teeth
21	1	32102790	• Shaft	• Arbre	
22	2	32100993	• Key	• Clavette	L=12mm
23	2	73011006	• Ball bearing	• Roulement à billes	
24	2	74026054	• Circlip	• Circlip	Ø25
25	1	32103972	• Bearing box	• Palier	
26	1	32103975	• Disc	• Disque	22 teeth
27	1	32105251	• Washer	• Rondelle	
28	1	32105250	• Guide tension	• Tendeur	
29	1	74026060	• Circlip	• Circlip	Ø55
30	1	32008043	• Bolster	• Patin	



611283

Issue	Month	Year
02	01	11

IC6 4832
Motion
Mouvement

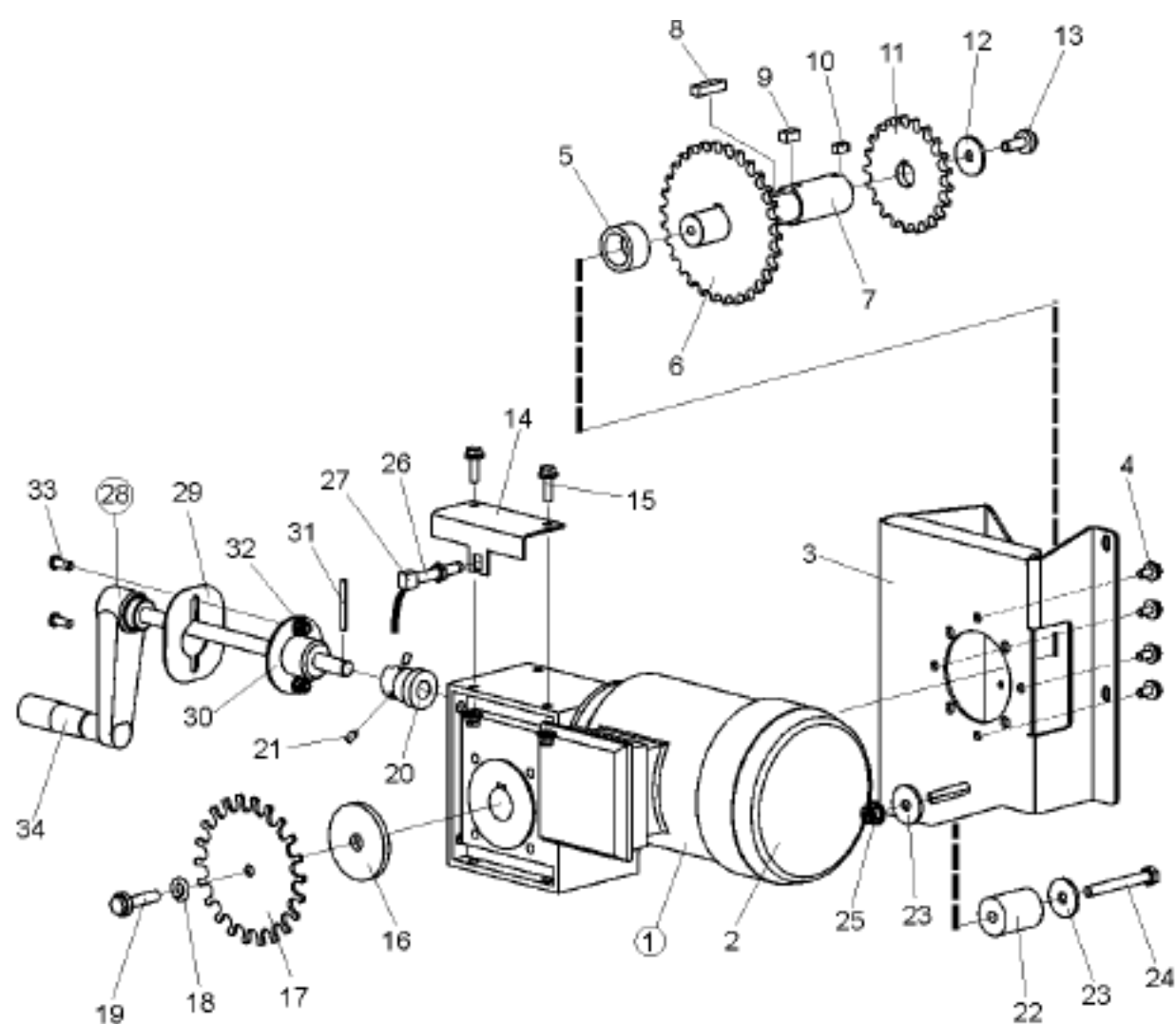
Illustration
Illustration
611283/1

Issue
Question
1

Month
Mois
11

2019

Pos	Qty	Part.no	Description	Description	Notes
31	1	32006090	• <i>Return spring</i>	• <i>Ressort de rappel</i>	
32	1	56000207	• <i>Chain guide kit</i>	• <i>Kit guide chaîne</i>	
33	1	55012390	Back-geared motor	Moto-réducteur	ill. 610779 Complete
33	1	56000243	Back-geared motor kit	Kit motoréducteur	ill. 611292 Complete
33	1	55014195	Back-geared motor	Motoréducteur	ill. 611431 Complete
34	1	32104363	Chain	Chaîne	Driving cylinder
35	1	32104364	Chain	Chaîne	Presser satellite
36	1	32104365	Chain	Chaîne	Driving belts
37	1	32104347	Disc	Disque	ill. 610777 28 teeth
38	1	32103494	Free wheel	Roue libre	23 teeth
39	1	32106449	Disc	Disque	Gas & electric heating 120 teeth
39	1	32104465	Disc	Disque	Steam heating 110 teeth
40	3	74033007	Screw	Vis	M8x20
41	3	74036801	Washer	Rondelle	Ø8
42	1	32100988	Disc	Disque	25 teeth
43	1	32104104	Disc	Disque	16 teeth
44	1	73011109	• <i>Ball bearing</i>	• <i>Roulement à billes</i>	
45	1	32104520	Spacer	Entretoise	
46	1	32104519	Cells support	Support cellules	
47	1	74033015	Screw	Vis	M10x30
48	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	M8
49	1	71050227	Connector	Connecteur	L=10m 3 pole
50	1	32104518	Rotation detection disk	Disque détection rotation	
51	2	32104517	Spacer	Entretoise	
52	2	74020280010	Screw	Vis	M8x35 10 units
53	1	74036007	Washer	Rondelle	Ø8



611431

Issue	Month	Year
01	05	13

IC6 4832
**Back-gearred motor and hand control
Motoréducteur et commande manuelle**

Illustration

 Illustration
611431/1

Issue

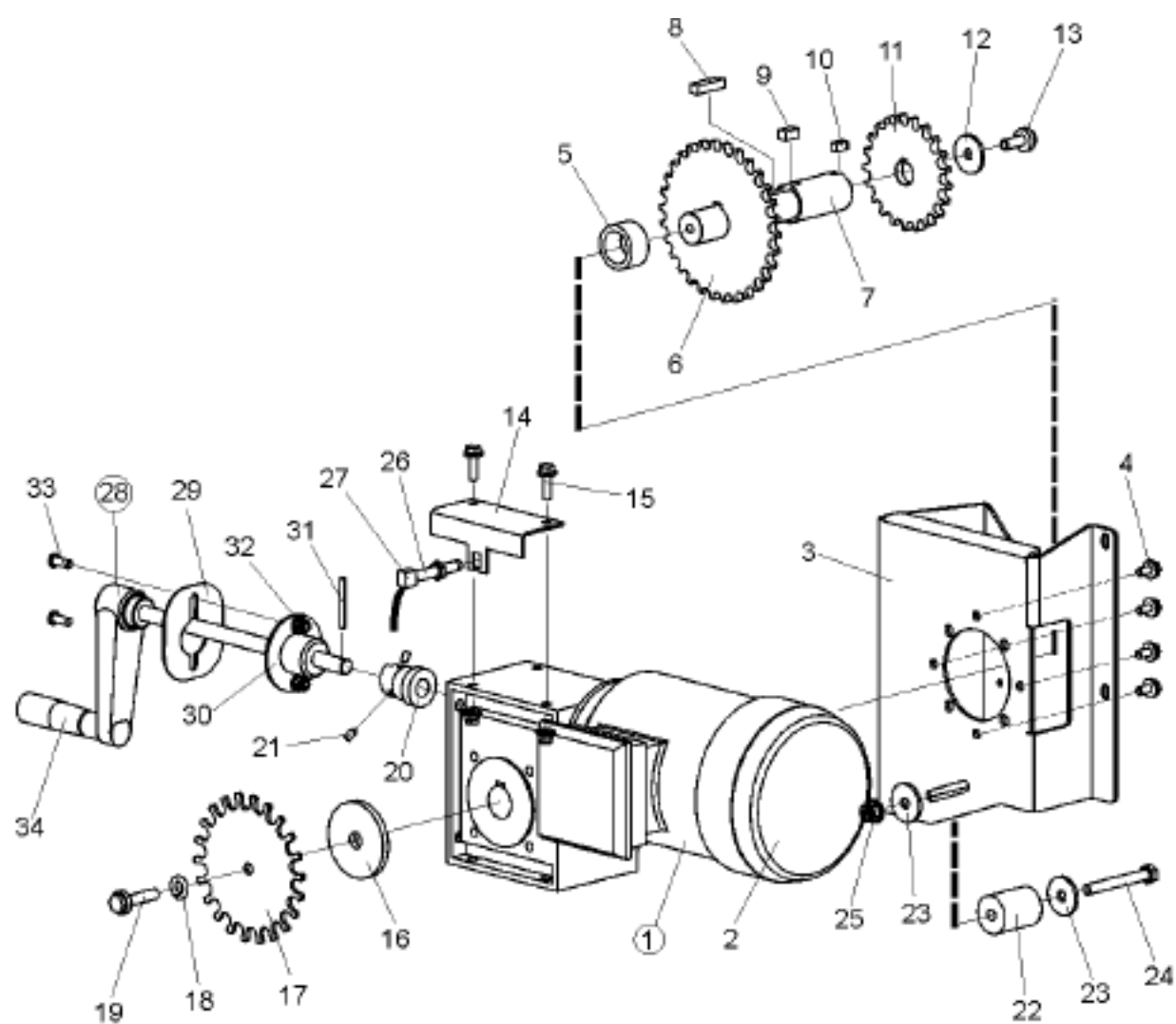
 Question
1

Month

 Mois
9

2021

Pos	Qty	Part.no	Description	Description	Notes
1	1	55014195	Back-gearred motor	Motoréducteur	Complete
2	1	73026045	• Back-gearred motor	• Motoréducteur	
3	1	32105829	• Back-gearred motor support	• Support motoréducteur	
4	4	74033001010	• Screw	• Vis	M6x12 20 units
5	1	32106008	• Spacer	• Entretoise	
6	1	32105883	• End piece	• Pignon	30 teeth
7	1	32105881	• Shaft	• Arbre	
8	1	32101644	• Key	• Clavette	L=30mm
9	1	32105884	• Key	• Clavette	L=15mm
10	1	32100993	• Key	• Clavette	L=12mm
11	1	32100984	• Disc	• Disque	21 teeth
12	1	74036801010	• Washer	• Rondelle	Ø8 10 units
13	1	74033007010	• Screw	• Vis	M8x20 10 units
14	1	32100696	• Detector support	• Support détecteur	
15	2	74033003020	• Screw	• Vis	M6x20 20 units
16	1	31000670	• Bearing washer	• Rondelle blocage palier	
17	1	*	• Rotation detection disk	• Disque détection rotation	
18	1	74036102010	• Elastic washer	• Rondelle Grower	Ø8 10 units
19	1	74033613010	• Screw	• Vis	M8x40 10 units
20	1	32101117	• Peg tooth	• Gueule de loup	
21	2	74020227020	• Ball screw	• Vis à bille	M5x8 20 units
22	1	32105886	• Chain adjuster axis	• Axe tendeur de chaîne	
23	2	74036801010	• Washer	• Rondelle	Ø8 10 units
24	1	74020187010	• Screw	• Vis	M8x65 10 units
25	1	74033254010	• Locking nut	• Ecrou frein	M8 10 units
26	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	M8
27	1	71050227	Connector	Connecteur	L=10m 3 pole
28	1	55015538	Hand control	Commande manuelle	
29	1	*	• Block plate	• Plaque de verrouillage	
30	1	32100042	• Bearing box	• Palier	



611431

Issue	Month	Year
01	05	13

IC6 4832**Back-gearred motor and hand control
Motoréducteur et commande manuelle**

Illustration

Illustration

611431/1

Issue

Question

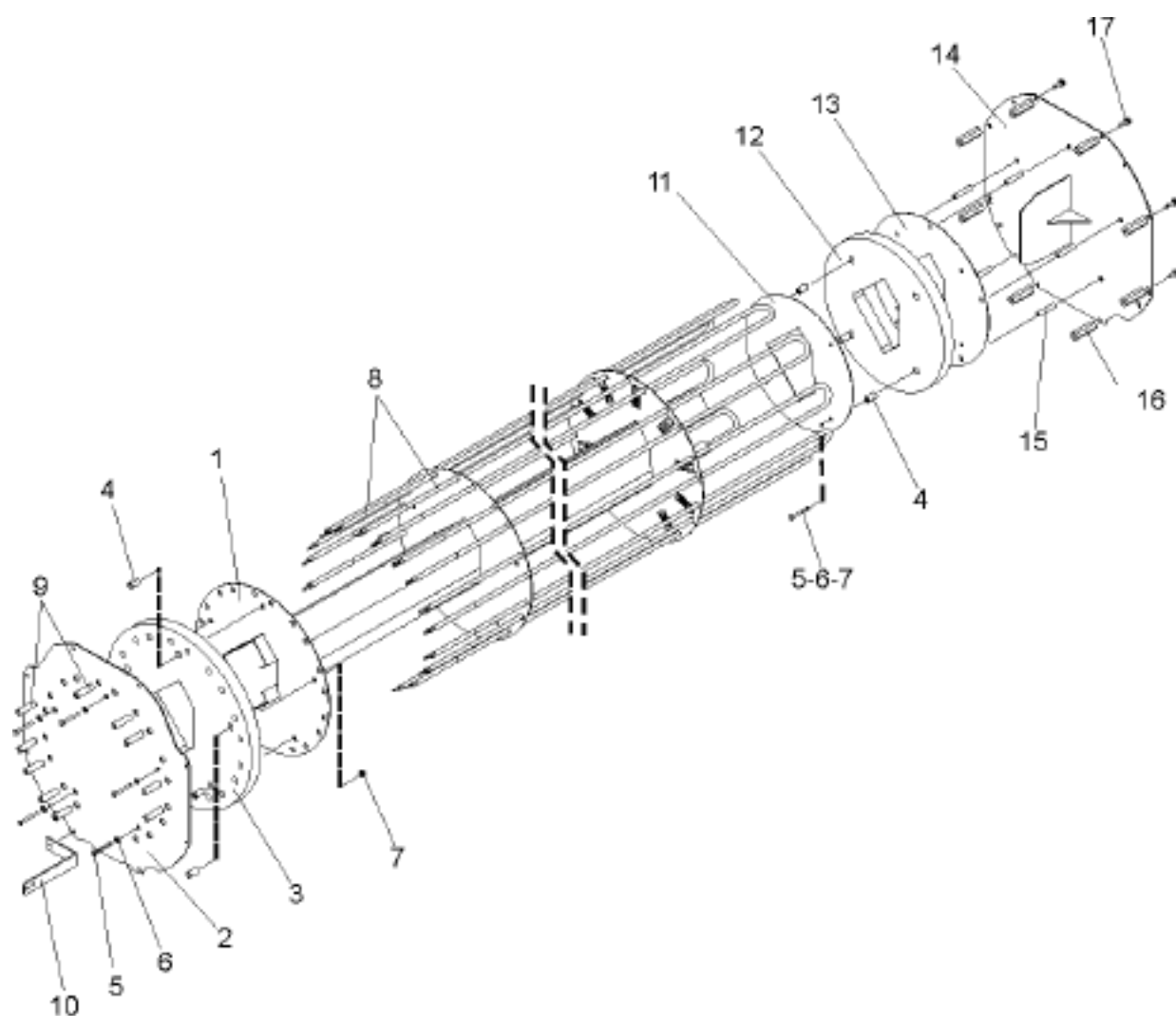
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Month

Mois

9**2021**

Pos	Qty	Part.no	Description	Description	Notes
31	1	74023039	• Pin	• Goupille	Ø4x30
32	2	74033253020	• Cage nut	• Ecrou	M6 20 units
33	2	74033101020	• Screw	• Vis	M6x16 20 units
34	1	32100144	• Handle	• Manivelle	



611290

Issue	Month	Year
01	05	11

IC6 4832
Electrical heating
Chauffage électrique

Illustration
Illustration
611290/1

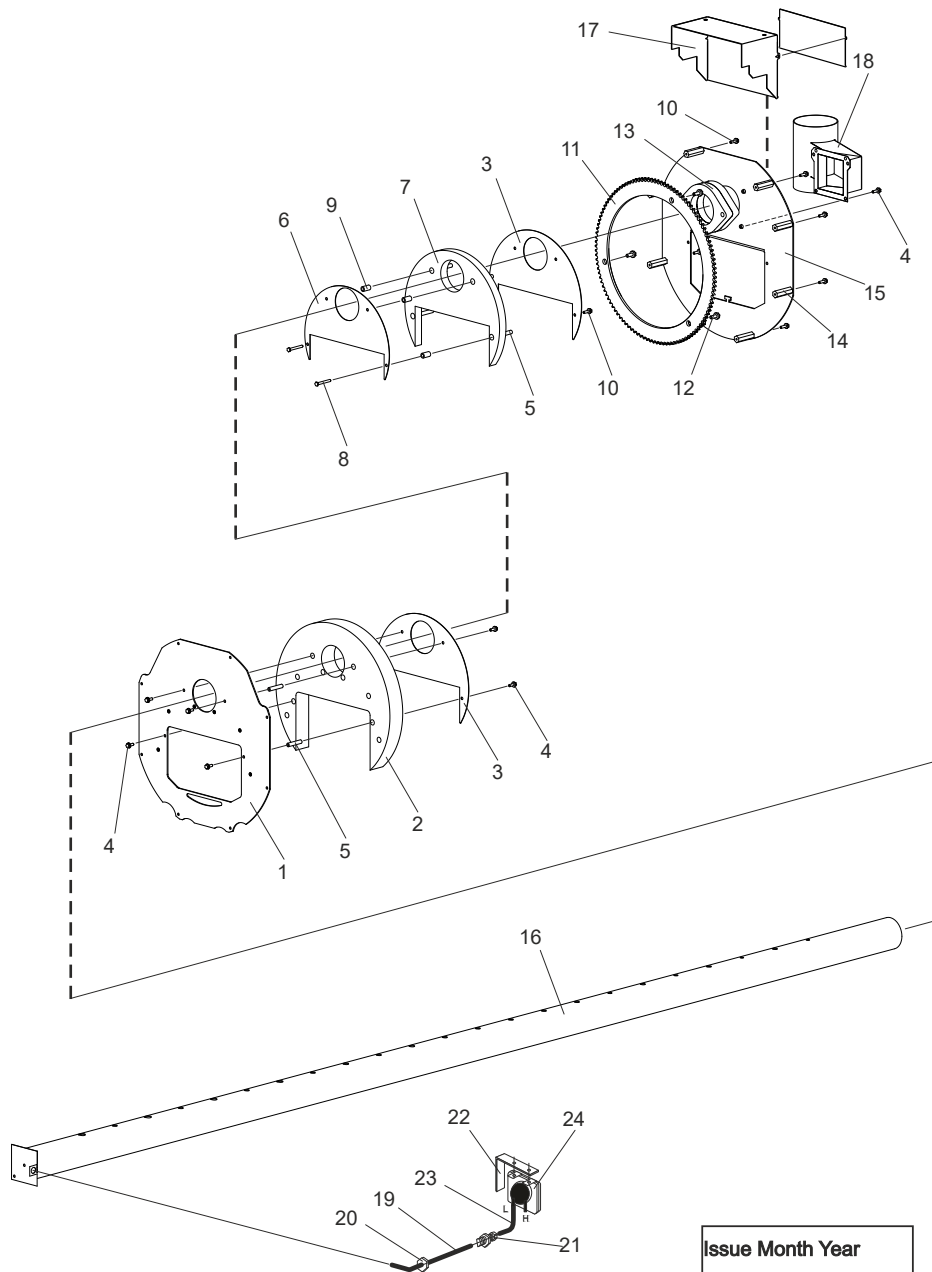
Issue
Question
1

Month
Mois
11

2019

Pos	Qty	Part.no	Description	Description	Notes
1	1	*	Resistors support	Support résistances	
1	1	*	Electrically heated	Chauffage électrique	Complete
2	1	*	End flange	Flasque extrémité	Left
3	1	75015236	Insulator	Isolant	Left
4	9	32100038	Spacer	Entretoise	
5	9	74020054020	Screw	Vis	M6x50 20 units
6	9	74036006020	Washer	Rondelle	Ø6 20 units
7	9	74033202020	Cage nut	Ecrou	M6 20 units
8	9	71070151	Heating element	Résistance chauffante	5950W, 400V
9	18	71077037	Pipe lining	Manchon de protection	
10	1	32104155	Cable retainer	Support de câble	
11	1	*	Insulator fixing flange	Flasque maintien isolant	Right
12	1	75015235	Insulator	Isolant	Right
13	1	*	Insulator fixing flange	Flasque maintien isolant	Right
14	1	*	End flange	Flasque extrémité	Right
15	5	*	Spacer	Entretoise	
16	7	*	Spacer	Entretoise	L=60mm
16	1	*	Spacer	Entretoise	
17	12	74033003020	Screw	Vis	M6x20 20 units

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610780

Issue Month Year
03 03 19

IC6 4832**Vapor suction gas heating****Aspiration chauffage gaz**

Illustration

Illustration

610780/2

Issue

Question

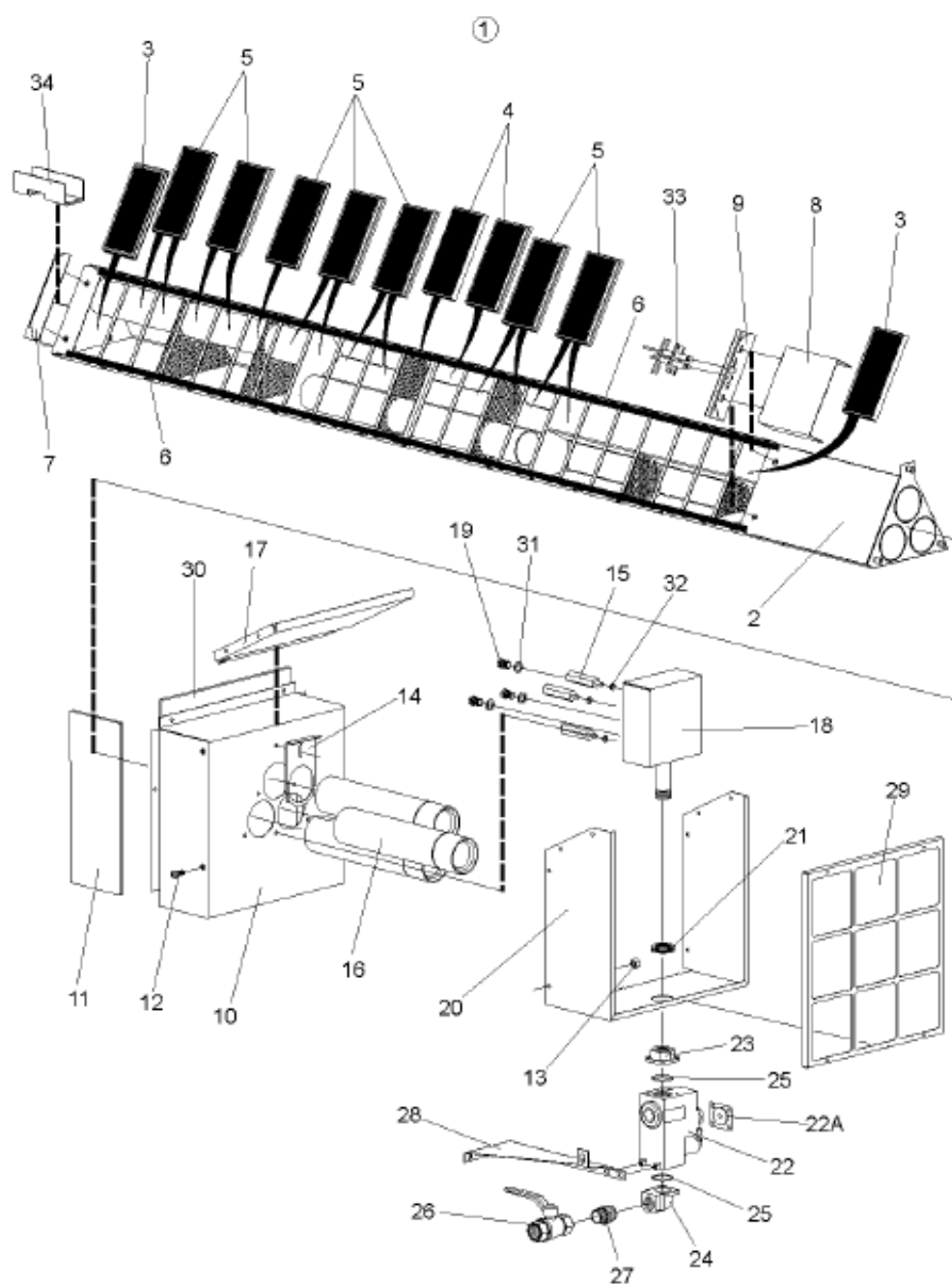
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Month

Mois

11**2023**

Pos	Qty	Part.no	Description	Description	Notes
1	1	32104026	End flange	Flasque extrémité	Left
2	1	75015206	Insulator	Isolant	Left
3	2	32104027	Mounting plate	Plaque de fixation	
4	12	74033002	Screw	Vis	M6x16
5	8	32103839	Spacer	Entretoise	
6	1	32104028	Mounting plate	Plaque de fixation	
7	1	75015207	Insulator	Isolant	Right
8	4	74020054	Screw	Vis	M6x50
9	4	32100038	Spacer	Entretoise	
10	12	74033003	Screw	Vis	M6x20
11	1	*	Disc	Disque	120 teeth
12	3	74033007	Screw	Vis	M8x20
13	2	75015208	Insulator	Isolant	
14	7	*	Spacer	Entretoise	L=60mm
14	1	*	Spacer	Entretoise	
15	1	32104025	End flange	Flasque extrémité	Right
16	1	*	Products of combustion suction tube	Tube aspiration produits combustion	
17	1	32105724	Fender waling	Capot de protection	
18	1	32103504	Tee-square	Té	ill. 610776
19	1	32101099	Branch pipe	Tube de raccordement	
20	1	31003509	Opening in partition	Traversée de cloison	G1/8"
21	1	32006860	Right connection	Piquage droit	
21	1	72044048	Connector	Connecteur	
22	1	*	Pressure switch support	Support pressostat	
23	1	72046139	Plastic piping	Tube en plastique	Ø4x6 by meter
24	1	56000507	Pressostat kit	Kit pressostat	
24	1	72060114	Pressostat	Pressostat	



611027

Issue	Month	Year
01	10	06

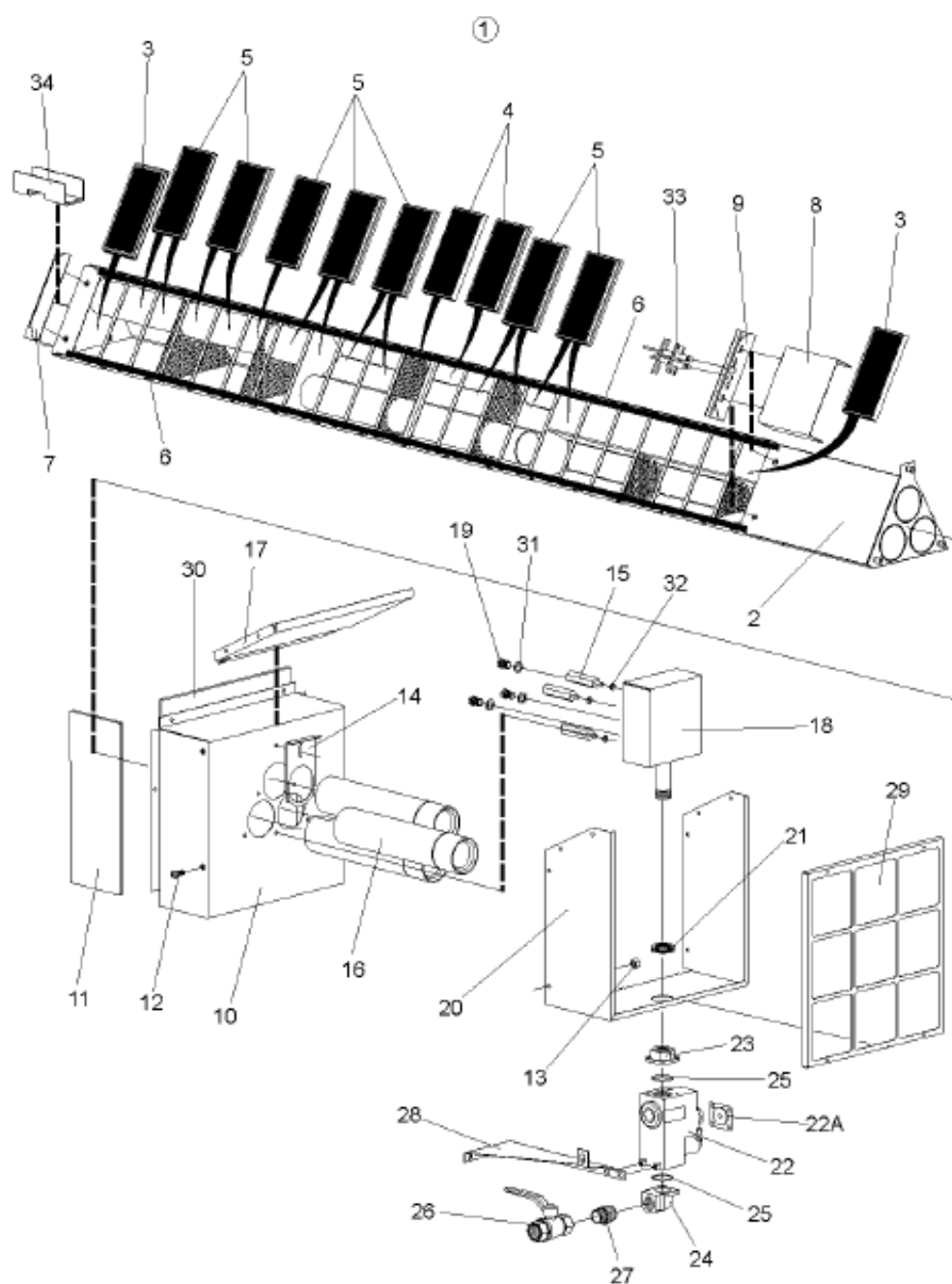
IC6 4832
Gas heating
Chauffage gaz

Illustration
Illustration
611027/1

Issue
Question
1

Month
Mois
11
2019

Pos	Qty	Part.no	Description	Description	Notes
1	1	55007166	Gas pipe burner	Rampe à gaz	Complete
2	1	*	• Pipe body burner	• Corps de rampe	
3	2	72051253	• Ceramic plate	• Plaque céramique	
4	2	72051252	• Ceramic plate	• Plaque céramique	
5	35	72051254	• Ceramic plate	• Plaque céramique	
6	1	73016210010	• Glass fibre tape	• Ruban à fibre de verre	L=10m High temperature
7	1	32100453	• Edging	• Cornière	
8	1	*	• Fender waling	• Capot de protection	
9	1	*	• Electrode support	• Support électrode	
10	1	32100668	• Rail	• Support	
11	3	73016165	• Insulator	• Isolant	
12	18	74033101	• Screw	• Vis	M6x16
13	4	74011002	• Nut	• Écrou	M6
14	1	32100460	• Fixation leg	• Patte de fixation	
15	3	*	• Spacer	• Entretoise	
16	3	72051212	• Venturi	• Venturi	
17	1	32100457	• Hood	• Capot	Upper
18	1	*	• Feeding tank	• Nourrice	
19	3	72051215	• Injector	• Injecteur	Ø2.10mm
19	3	72051202	• Injector	• Injecteur	Ø2.30mm
19	3	72051226	• Injector	• Injecteur	Ø4.00mm
20	1	32100458	• Filter casing	• Carter de filtre	
21	1	71075018	• Grommet	• Passe-fil	Ø37mm
22	1	72011143	• Electrovalve block	• Bloc électrovanne	
22	1	72011120	• Conversion plate	• Plaquette de conversion	Gaz Butane & Propane
23	1	72011144	• Right flange	• Bride droite	G3/4"
24	1	72011145	• Elbowed flange	• Bride coudée	G3/4"
25	2	72011148	• O-ring	• Joint torique	
26	1	72010081	• Tap	• Robinet	G3/4"
27	1	31100796	• Joint nipple	• Mamelon de raccord	G3/4"



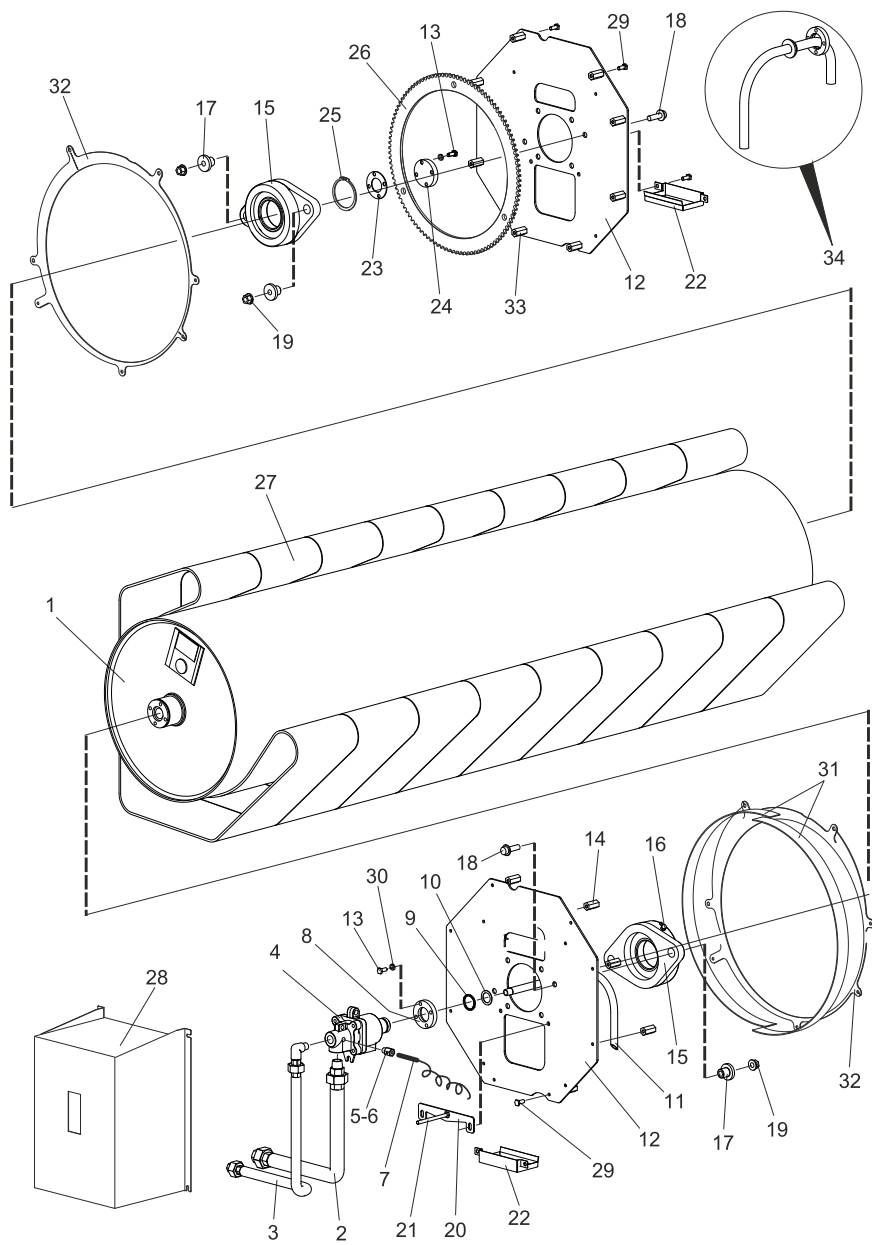
611027

Issue	Month	Year
01	10	06

IC6 4832
Gas heating
Chauffage gaz

Illustration	Issue	Month	
Illustration	Question	Mois	
611027/1	1	11	2019

Pos	Qty	Part.no	Description	Description	Notes
28	1	32100464	• Tap stop lever	• Patte de verrouillage	
29	1	32101946	• Strainer	• Filtre	
30	1	73016168	• Insulator	• Isolant	
31	3	72052063	• Sealing	• Joint	
32	3	74036006	• Washer	• Rondelle	Ø6
33	1	55013319	Igniter kit	Kit allumeur	ill. 610769 RV0541
33	1	71088051	Electrode	Electrode	ill. 611045
33	1	71088051	Electrode	Electrode	ill. 611045
34	1	32104112	Extension element	Rallonge	



IC6 4832
Steam heating
Chauffage vapeur

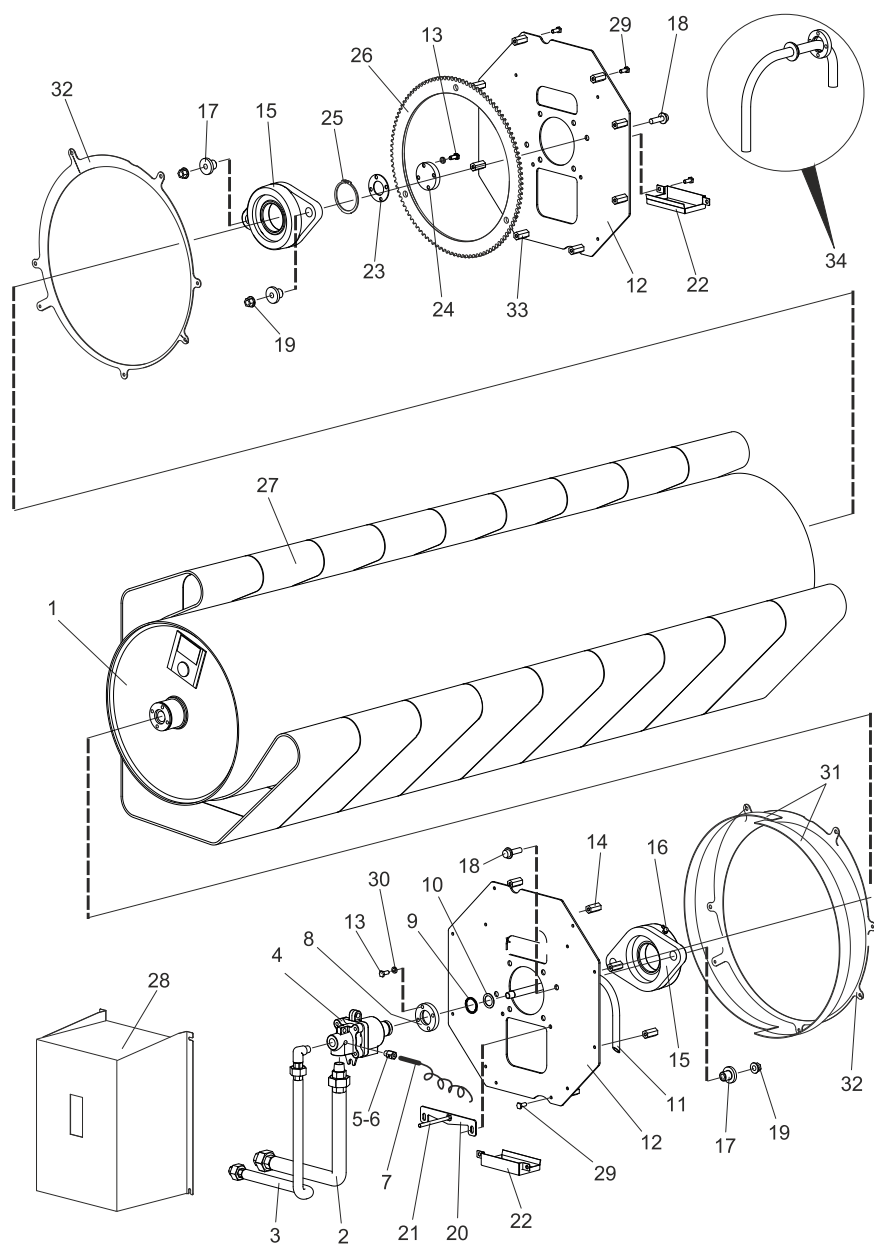
Illustration
Illustration
611498/1

Issue
Question
1

Month
Mois
11

2019

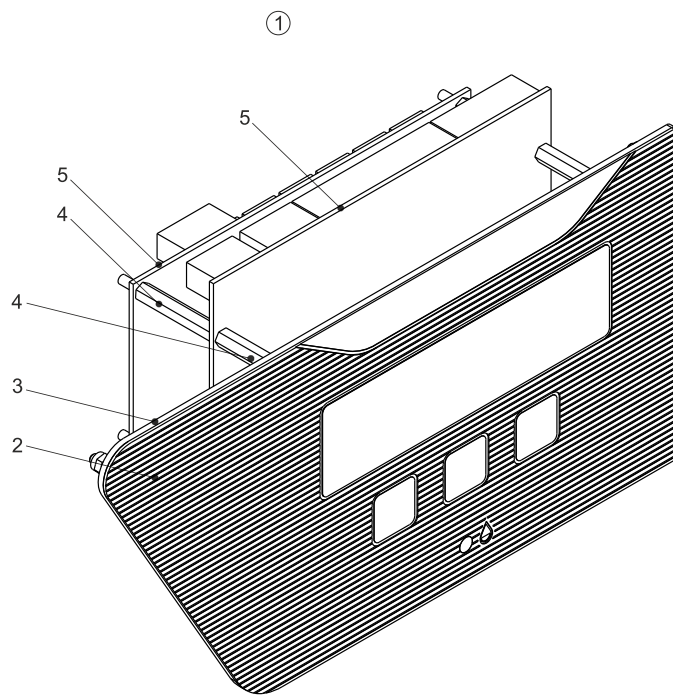
Pos	Qty	Part.no	Description	Description	Notes
1	1	32106141	Steam cylinder	Cylindre vapeur	Ø457mm
2	1	72052102	Steam flexible pipe	Flexible vapeur	DN20
3	1	72052103	Steam flexible pipe	Flexible vapeur	DN10
4	1	73020517	Steam turning joint	Joint tournant vapeur	
5	1	32101501	Right connection	Piquage droit	G1/4"
6	1	74020227	Ball screw	Vis à bille	M5x8
7	1	71031078	Heat sensor	Sonde température	PT100
8	1	32106176	Flange	Bride	
9	2	32100651	Stop washer	Bague arrêt	
10	1	73020398	Sealing gasket	Joint étanchéité	DN25
11	1	32100416	Breather tube	Tube de purge	
12	2	32104271	Plate	Platine	Steam heating
13	8	74020279010	Screw	Vis	M8x30 10 units
14	8	32104272	Spacer	Entretoise	L=35mm
15	2	73010077	Bearing box	Palier	Ø70
16	2	72061011	Grease nipple	Graisser	
17	4	32101942	Spacer	Entretoise	
18	4	74033022010	Screw	Vis	M12x40 10 units
19	4	74033205010	Cage nut	Ecrou	M12 10 units
20	1	32104297	Heating element	Guide	
21	1	32102402	Shaft	Axe	
22	2	32104298	Recovery of grease casing	Carter récupération graisse	
23	1	32101502	Sealing	Joint	Ø47mm
24	1	32101500	Cap	Bouchon	Ø70
25	1	74026062	Circlip	Circlip	Outside
26	1	32104465	Disc	Disque	110 teeth
27	1	56000593	Ironing belts Kit	Kit Bandes de Repassage	Steam heating
27	15	77010286	Ironing strip	Bande de repassage	L=2810mm Steam heating
28	1	*	Hood	Capot	Steam heating
29	16	74033002020	Screw	Vis	M6x16 20 units



IC6 4832
Steam heating
Chauffage vapeur

Illustration	Issue	Month	
Illustration	Question	Mois	
611498/1	1	11	2019

Pos	Qty	Part.no	Description	Description	Notes
30	8	74036102010	Elastic washer	Rondelle Grower	Ø8 10 units
31	2	*	Protective plug	Obturateur de protection	
32	2	*	Washer	Rondelle	
33	8	32103614	Spacer	Entretoise	L=60mm
34	1	55008982	Test Kit	Kit de réépreuve	



IC6 4832**Control panel****Plastron de commande**

Illustration

Illustration

611672/1

Issue

Question

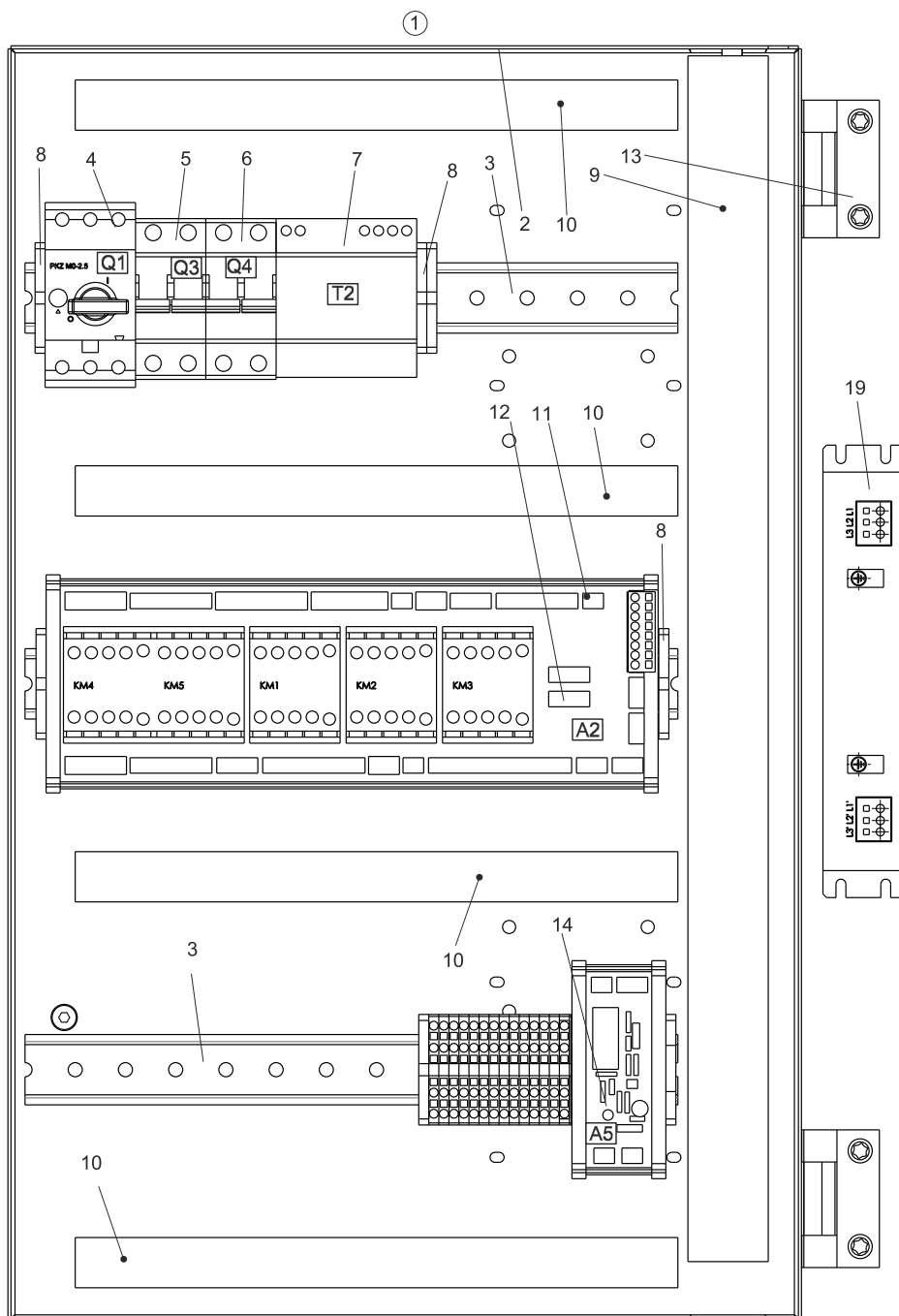
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Month

Mois

11**2019**

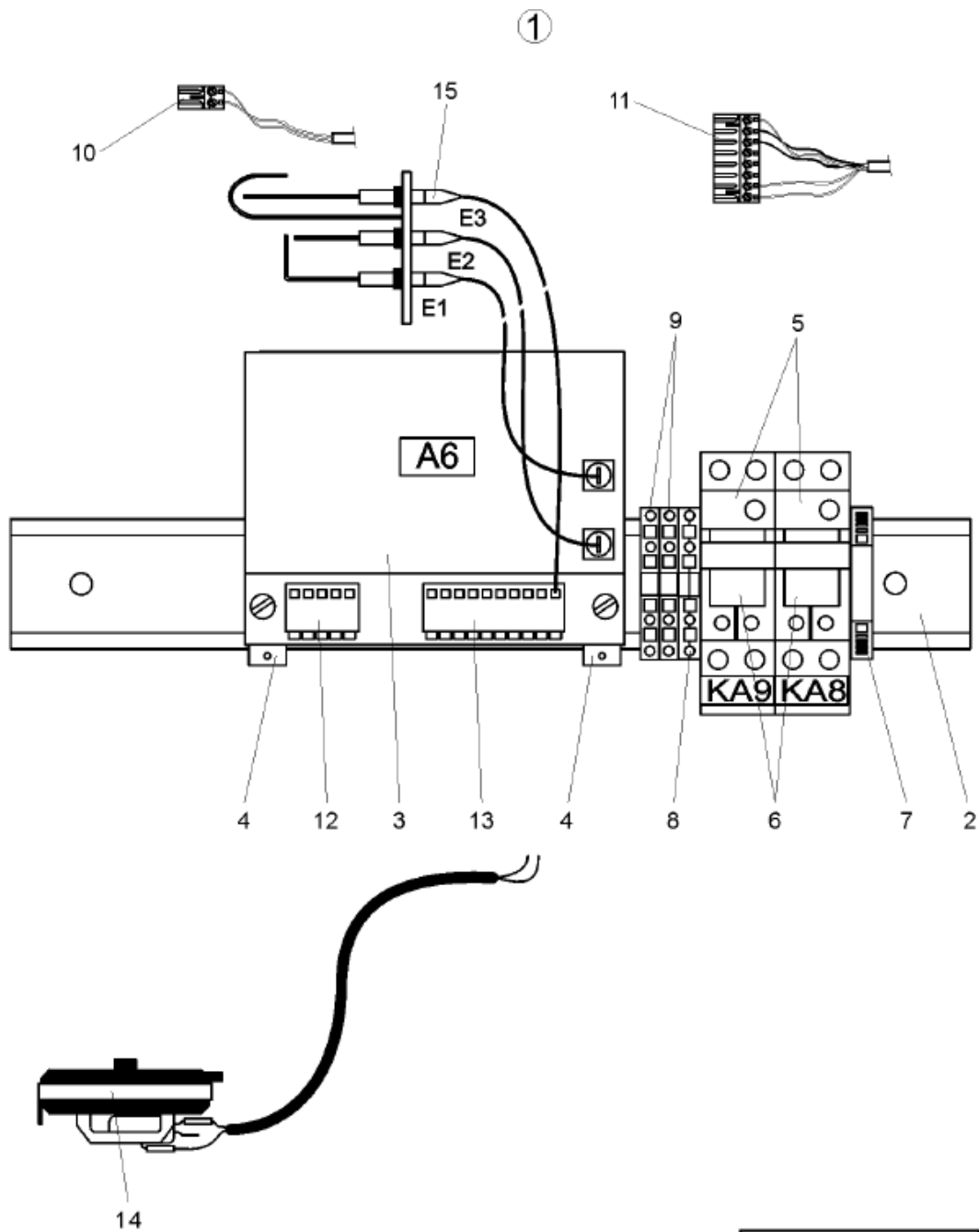
Pos	Qty	Part.no	Description	Description	Notes
1	1	55015652	Control panel	Plastron de commande	
1	1	55016914	Control panel	Pupitre de commande	Without DIAMMS Option
2	1	*	Control panel	Plastron de commande	
3	1	*	plastron support	support plastron	
4	8	74035010020	Spacer	Entretoise	M3x30 20 units
5	1	55016915	set of control pannel cards	Ensemble Cartes pupitre	Without DIAMMS Option



IC6 4832
electric cabinet
Armoire électrique

Illustration	Issue	Month	
Illustration	Question	Mois	
611673/1	1	11	2019

Pos	Qty	Part.no	Description	Description	Notes
1	1	*	electric cabinet	Armoire électrique	
2	1	*	• Switch cabinet box	• Coffret armoire électrique	
3	3	34005604	• Profile	• Profilé	L= 325mm
4	1	71082145	• Mains current breaker	• Disjoncteur	Three-pole
5	1	71082506	• Two-pole breaker	• Disjoncteur bipolaire	Primary 6A
6	1	71082506	• Two-pole breaker	• Disjoncteur bipolaire	Secondary 6A
7	1	71021166	• Electronic rectifier	• Alimentation redressée	230V-24VDC
7	1	71021179	• Electronic rectifier	• Alimentation redressée	230V-24VDC
8	5	71075058	• Ground terminal	• Borne de terre	2.5mm ²
9	1	71081022	• Back chute	• Goulotte	L=60cm 40x80 by meter
10	4	71081008	• Spout	• Goulotte	L=30cm 25x80 by meter
11	1	71082464	• Interconnection circuit	• Circuit interconnexion	
12	2		•• Circuit breaker	•• Fusible	1.6A-230V Circuit breaker
13	2	74030059	• Hinge	• Charnière	
14	1	71082500	• Rotation control board	• Platine contrôle rotation	
15	1	71075037	• Stop	• Butée	
16	1	71050190	Contactor	Relais	Optional 6A-24VDC
17	1	71082145	Mains current breaker	Disjoncteur	Optional Three-pole
18	1	71052121	Time relay	Relais temporisé	Optional
19	1	71082761	EMC-filter	Filtre CEM	



Issue	Month	Year
01	12	06

611045

IC6 4832
Electric control plate - gas heating
Platine électrique - chauffage gaz

Illustration

Illustration

611045/1

Issue

Question

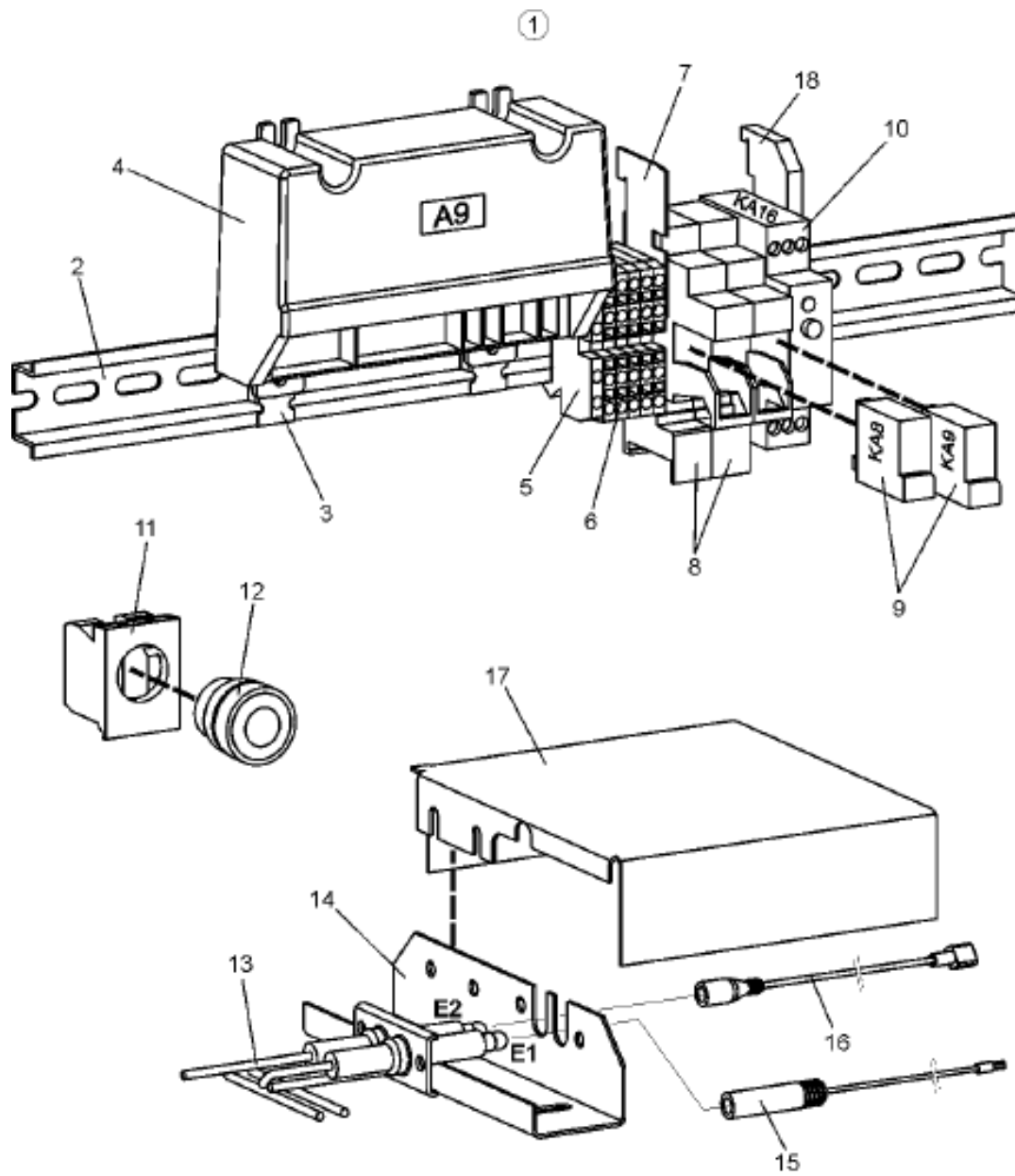
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Month

Mois

12
2006

Pos	Qty	Part.no	Description	Description	Notes
1	1	55013253	Electric control plate - gas heating	Platine électrique - chauffage gaz	Complete
1	1	55015479	Electric control plate - gas heating	Platine électrique - chauffage gaz	Complete
1	1	55013319	Igniter kit	Kit allumeur	RV0541
1	1	56000508	Igniter kit	Kit allumeur	
2	1	*	• Profile	• Profilé	L=400mm
3	1	71088038	• Igniter	• Allumeur	RV0541
3	1	71088056	• Igniter	• Allumeur	
4	2	71081013	• Snap nut	• Ecrou encliquetable	
5	2	71052130	• Relay support	• Support relais	
6	2	71052129	• Contactor	• Relais	230V
7	2	71075037	• Stop	• Butée	
8	1	71075058	• Ground terminal	• Borne de terre	2.5mm ²
9	2	71075067	• Terminal block	• Borne de raccordement	
10	1	71074120	• Connector	• Connecteur	2 point
11	1	71074123	• Connector	• Connecteur	8 point
12	1	71074259	• Connector	• Connecteur	5 point
13	1	71074260	• Connector	• Connecteur	10 point
14	1	*	Pressure switch support	Support pressostat	
14	1	56000507	Pressostat kit	Kit pressostat	
14	1	56000671	Gas ETL Pressostat Kit	Kit Pressostat Gaz ETL	see TIF462
14	1	72060062	Pressostat	Pressostat	
14	1	72060114	Pressostat	Pressostat	
15	1	71088051	Electrode	Electrode	
15	1	71088051	Electrode	Electrode	



611317

Issue	Month	Year
01	10	11

IC6 4832**Electric control plate - gas heating- Latin America
Platine électrique - chauffage gaz - Amérique Latine**

Illustration

Illustration

611317/1

Issue

Question

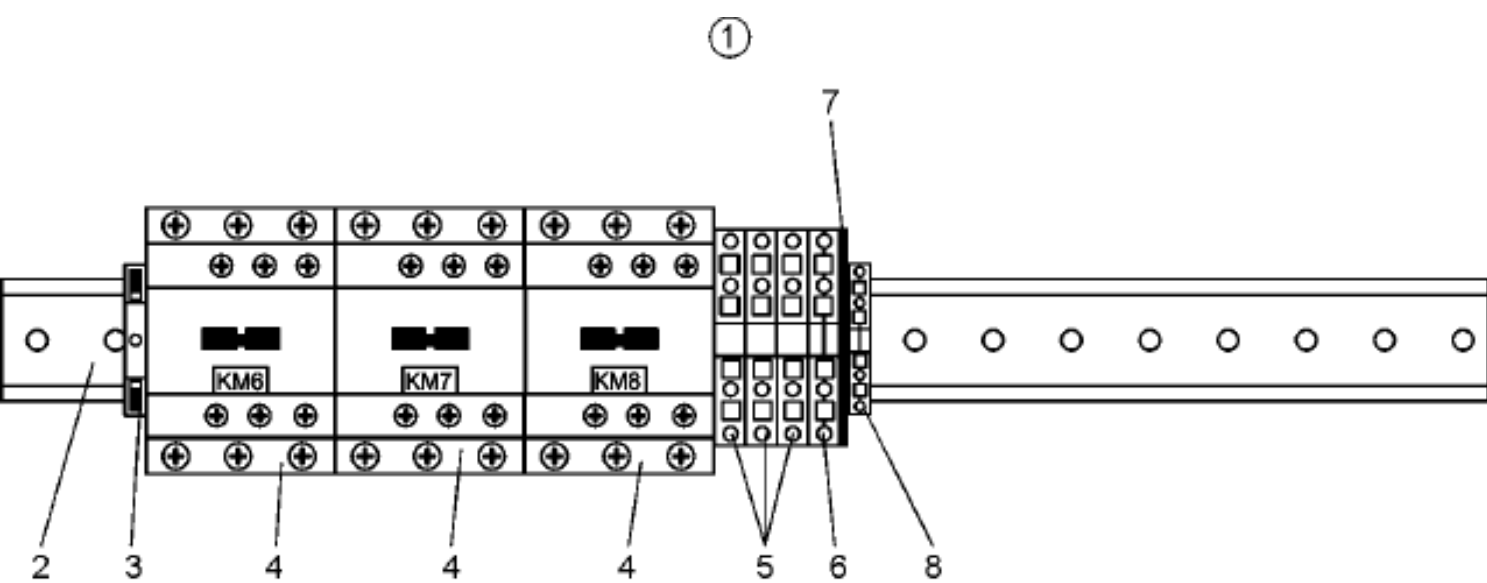
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Month

Mois

10**2011**

Pos	Qty	Part.no	Description	Description	Notes
1	1	55014321	Electric control plate - gas heating- Latin America	Platine électrique - chauffage gaz - Amérique Latine	Complete
2	1	*	• Profile	• Profilé	L=400mm
3	2	71081013	• Snap nut	• Ecrou encliquetable	
4	1	71088033	• Igniter	• Allumeur	
5	1	71075058	• Ground terminal	• Borne de terre	2.5mm ²
6	5	71075067	• Terminal block	• Borne de raccordement	
7	1	71075068	• End flange	• Flasque extrémité	
8	2	71052130	• Relay support	• Support relais	
9	2	71052129	• Contactor	• Relais	230V
10	1	71052112	• Time delay contact	• Contact temporisé	
11	1	71054130	• Contact block	• Bloc contact	
12	1	71054127	• Push-button	• Bouton poussoir	Green
13	1	71088036	• Electrode	• Électrode	
14	1	*	• Electrode support	• Support électrode	
15	1	*	• Spark plug cable	• Câble allumage	
16	1	32106109	• Flame control cable	• Câble de contrôle flamme	
17	1	*	• Fender waling	• Capot de protection	
18	1	71075037	• Stop	• Butée	



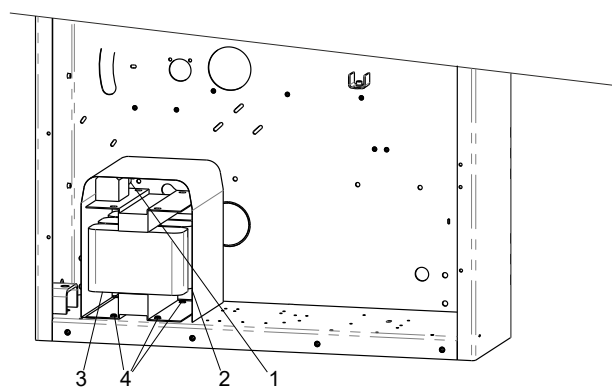
Issue	Month	Year
01	06	04

610773

IC6 4832
Electric heating plate
Platine chauffage électrique

Illustration	Issue	Month	
Illustration	Question	Mois	
610773/1	1	9	2023

Pos	Qty	Part.no	Description	Description	Notes
1	1	55012324	Electric heating plate	Platine chauffage électrique	Complete
1	1	*	Electrical terminal replacement kit	Kit remplacement borne électrique	Standard machine
2	1	*	• Profile	• Profilé	L=575mm
3	1	71075037	• Stop	• Butée	
4	3	71050126	• Contactor	• Relais	18A
5	3	71075079	• Terminal block	• Borne de raccordement	16mm ²
6	1	*	• Ground terminal	• Borne de terre	16mm ²
7	1	*	• End flange	• Flasque extrémité	
8	1	71075058	• Ground terminal	• Borne de terre	2.5mm ²



IC6 4832**Option 208-240 V / 60hz****Option 208-240V / 60hz**

Illustration

Illustration

611665/1

Issue

Question

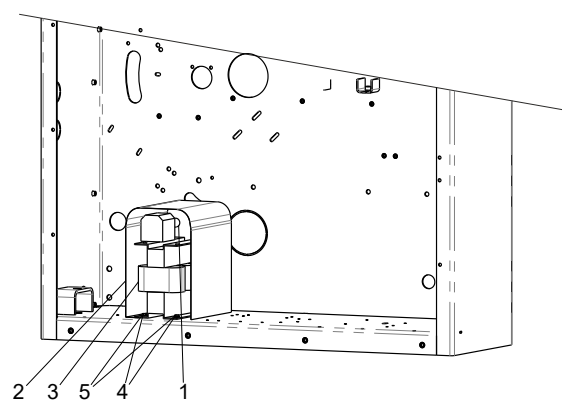
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Month

Mois

9**2021**

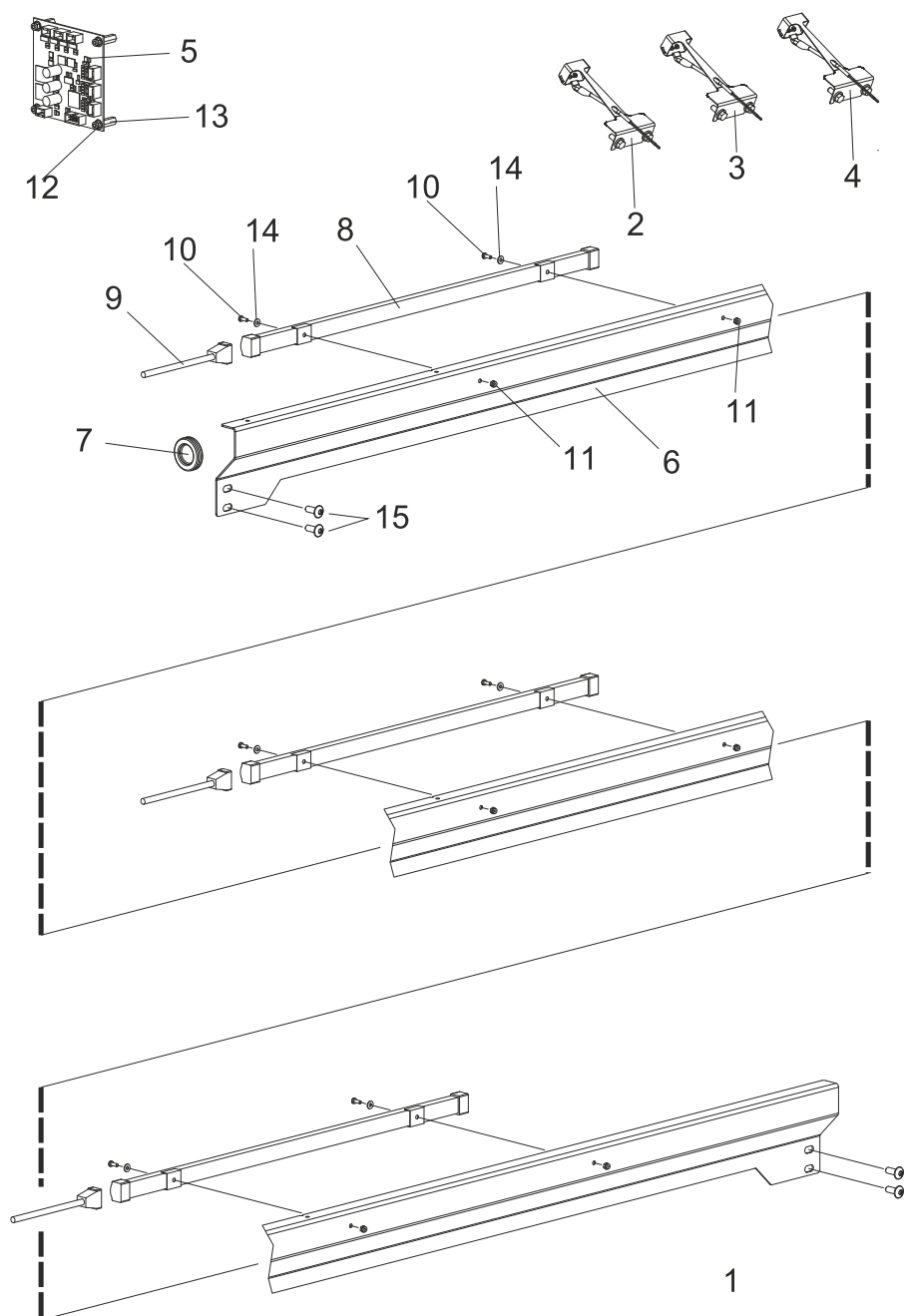
Pos	Qty	Part.no	Description	Description	Notes
1	1	*	Cable set	Toron	
2	1	*	Guard	Protection	
3	1	71021198	Electronic rectifier	Alimentation redressée	208-240V 3AC 60Hz
4	4	74020148	Screw	Vis	M6x10



IC6 4832
Option 440-480/3/60
Option 440-480/3/60

Illustration	Issue	Month	
Illustration	Question	Mois	
611666/1	1	9	2021

Pos	Qty	Part.no	Description	Description	Notes
1	1	*	Cable set	Toron	
2	1	*	Guard	Protection	
3	1	71021199	Electronic rectifier	Alimentation redressée	440-480V 3AC 60Hz
4	4	*	Screw	Vis	M5X12 Stainless steel
5	4	74036004	Washer	Rondelle	Ø5



IC6 4832**Option Feed Now (LED)****Option Feed Now (LED)**

Illustration

Illustration

611682/1

Issue

Question

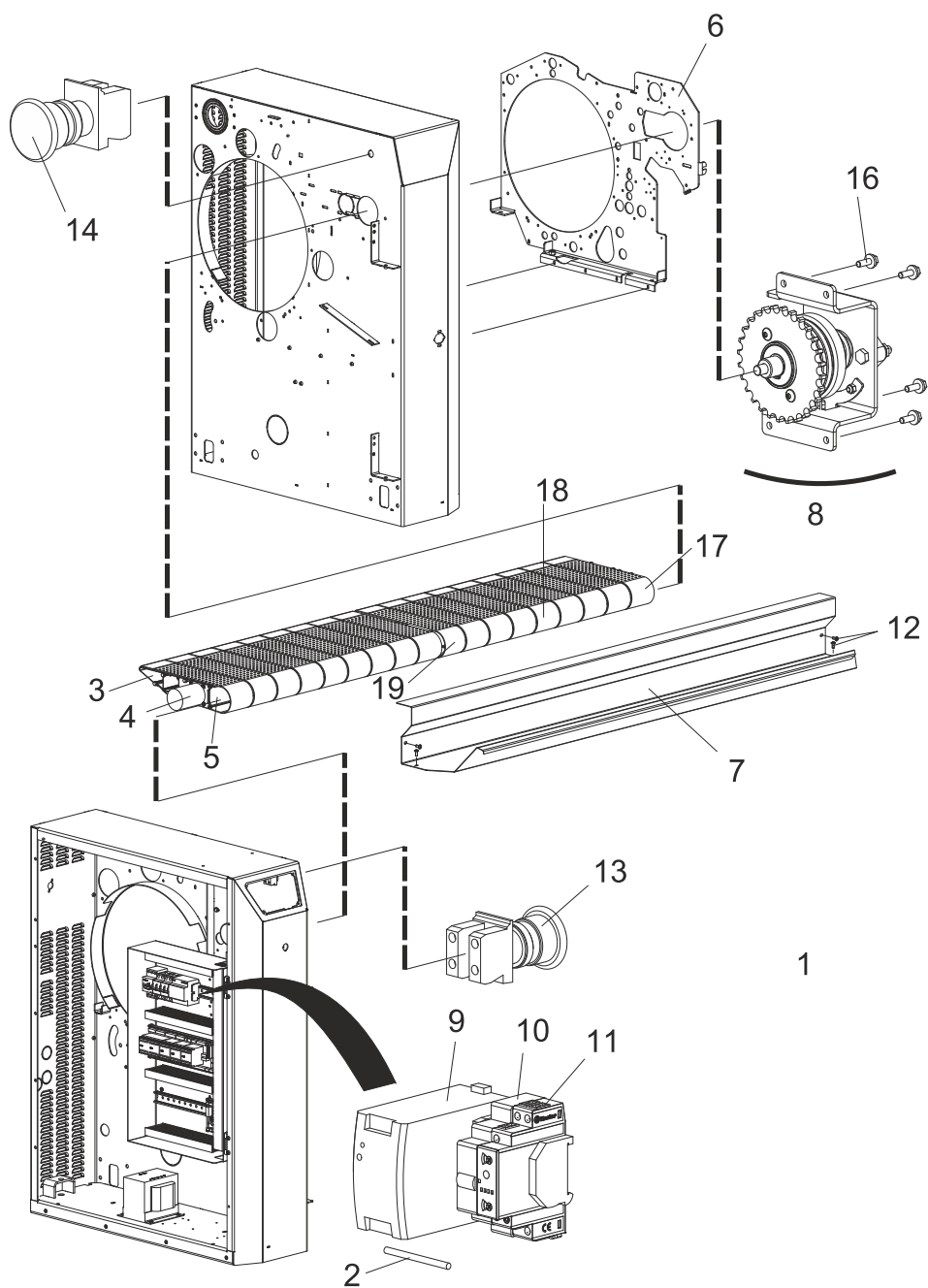
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Month

Mois

12**2019**

Pos	Qty	Part.no	Description	Description	Notes
1	1	*	Option Feed Now (LED)	Option Feed Now (LED)	
2	1	32106522	Temperature sensor	Capteur de température	L=2m
3	1	32106523	Temperature sensor	Capteur de température	L=3m
4	1	32106524	Temperature sensor	Capteur de température	L=4m
5	1	32107186	Ensemble LED Driver	Ensemble LED Driver	
6	1	*	LED Support	Support LED	
7	1	71075060	Grommet	Passe-fil	Ø27
8	3	71082795	LED RGB strip	Réglette LED RVB	
9	3	*	LED power cord	Cordon Alim.LED	
10	6	74010137	Screw	Vis	M4X16 Stainless steel
11	6	74011202	Locking nut	Ecrou frein	M4
12	4	74011202020	Locking nut	Ecrou frein	M4 20 units
13	4	74035023	Spacer	Entretoise	L=20mm
14	6	*	Washer	Rondelle	Ø4
15	4	74033101020	Screw	Vis	M6x16 20 units
16	6	32108441	LED strip support	Support reglette LED	



IC6 4832
Option Feed Alone
Option Feed Alone

Illustration
Illustration
611683/1

Issue
Question
1

Month
Mois
12

2019

Pos	Qty	Part.no	Description	Description	Notes
1	1	*	Option Feed Alone	Option Feed Alone	Complete
1	1	56000632	Update Feed Alone Option Kit	Kit Mise à jour Feed Alone option	
2	1	*	Cable set	Toron	Option Feed Alone
3	1	*	Feeding table	Table engagement	
4	2	32102798	Flange	Bride	
5	1	*	Feeding table with suction	Table engagement avec aspiration	
6	1	*	Plate	Platine	Option Feed Alone Right
7	1	*	Feeding vat	Bac engagement	
8	1	55015649	Connection	Embrayage	Option Feed Alone
9	1	71021180	Electronic rectifier	Alimentation redressée	230V-24VDC
10	1	71052132	Relay support	Support relais	
11	1	71052141	Contactor	Relais	24V
11	1	71052150	Contactor	Relais	
11	1	71052151	Time relay	Relais temporisé	
12	4	74033101020	Screw	Vis	M6x16 20 units
13	1	71054248	Push-button	Bouton poussoir	Black
14	1	71054248	Push-button	Bouton poussoir	Black
16	4	74033060020	Screw	Vis	M6x16 20 units
17	27	77010252	Feeding strip	Bande engagement	
18	2	77010337	Feeding strip	Bande engagement	Grey
19	1	77010308	Feeding strip	Bande engagement	L=90mm

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31000670	35	32103644	11	32106523	25	56000593	47
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32006860	41	32103829	23	32106578	25	71014090	17
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32100042	35	32104026	41	55007139	31	71031078	47
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32100105	23	32104028	41	55008982	49	71050126	59
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32100148	17	32104155	39	55012031	19	71050189	15
32100416	47	32104241	21	55012041	19	71050190	53
32100453	43	32104271	47	55012134	25	71050227	33
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32100668	43	32104347	33	55012954	13	71052129	55
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32101500	47	32105342	27	55015652	7	71054138	7
32101501	47	32105724	41	55015652	51	71054151	11
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