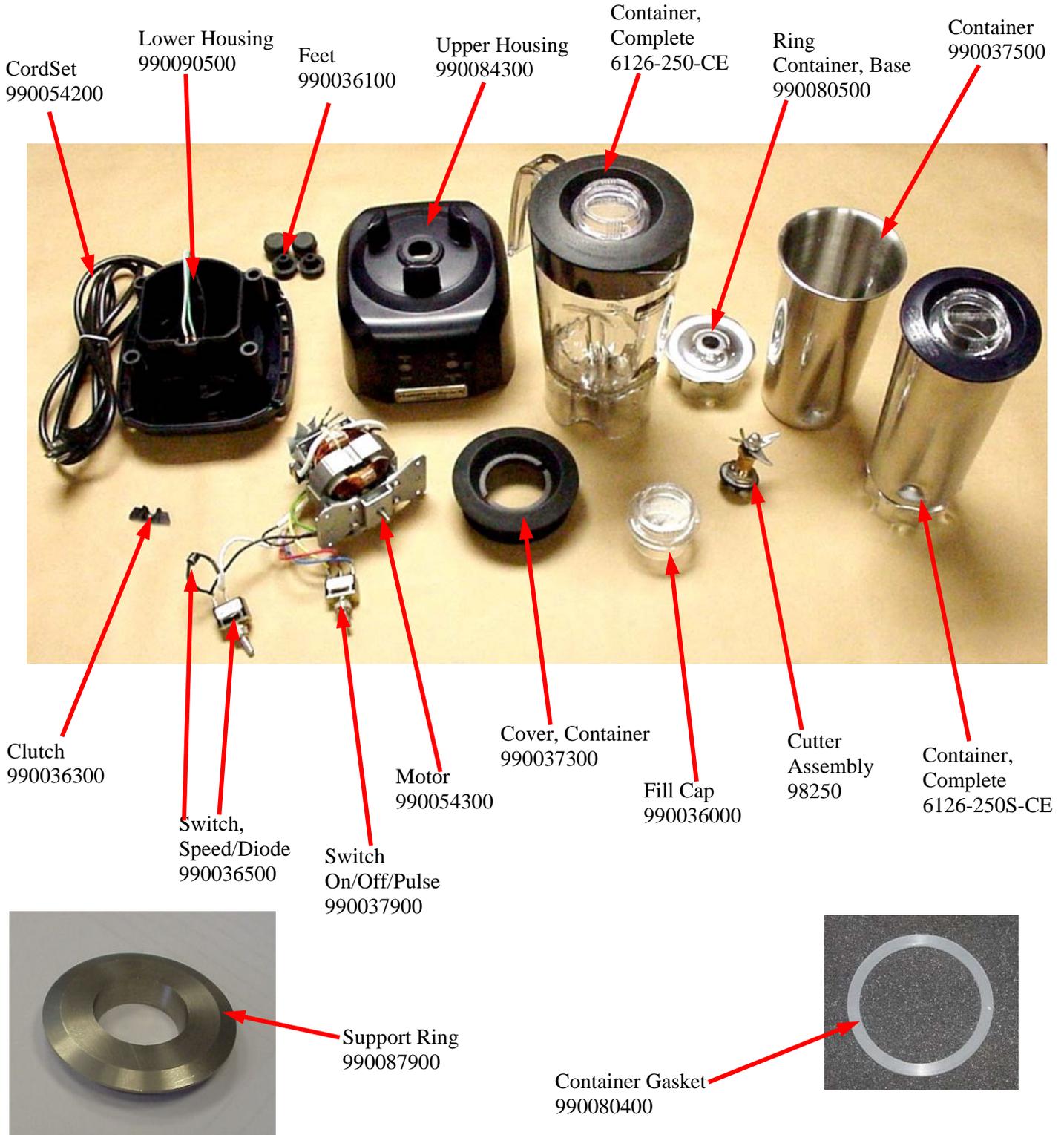


Replacement Parts Diagram Model HBB250S-CE (Series A-F)

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Hamilton Beach
4421 Waterfront Drive
Glen Allen, VA 23060

Revision Description:		Added Hamilton Beach Commercial Badge on page 2.					
Request Number:	HQE7462	Revision Date:	4/2/09	Approved by:			
Issue Code(s):	CS, SP	Page:	1 of 4	Document #:	510020300	Rev: G	

Replacement Parts Diagram Model HBB250S-CE (Series A-F)

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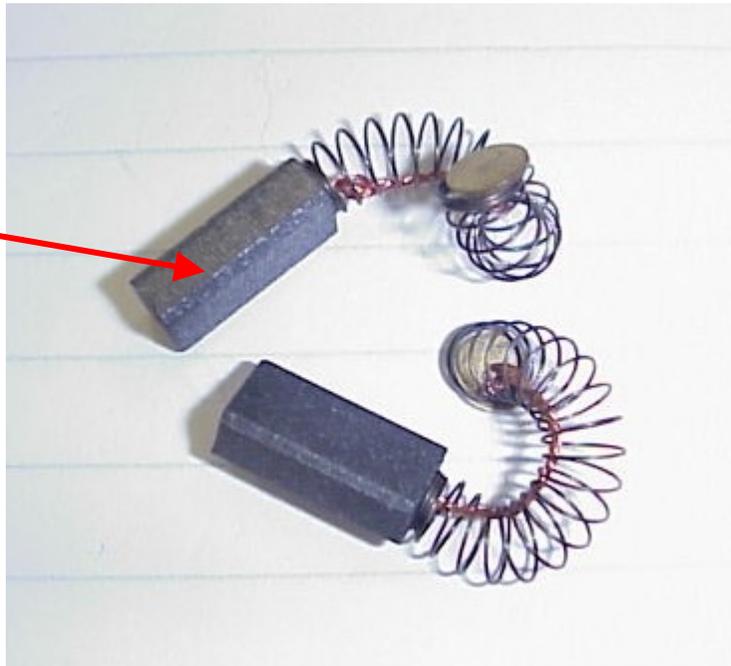
RFI Board with Sensor
990064600

Cordset Socket
990064800



Hamilton Beach
Commercial Badge
990092700

Brush Motor Kit
990075100

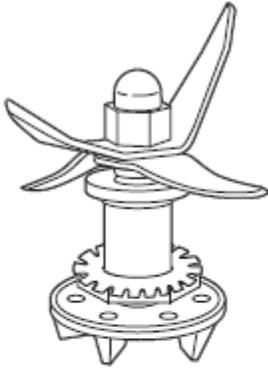


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Replacement Parts Diagram Model HBB250S-CE (Series A-F)

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Cutter Assembly Replacement Instructions



**Cutter Repair Kit
for Rio Blenders**



⚠ WARNING

Cut Hazard
Handle cutter
assembly with
care.
Failure to follow
these instructions
can result in cuts
or other injuries.

Removing the
old cutter assembly

Hold the blades with a cloth. Unscrew the clutch counterclockwise.

Remove the clutch and felt washer.

Remove the shaft and blade assembly

Use a flathead screwdriver to flatten the tabs on the tab washer.

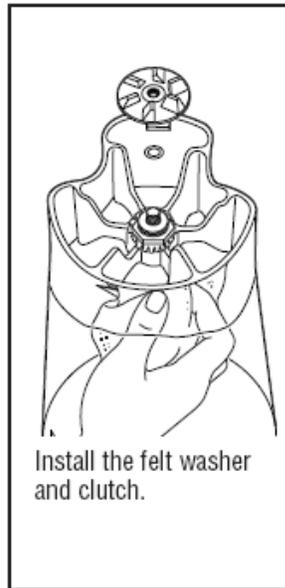
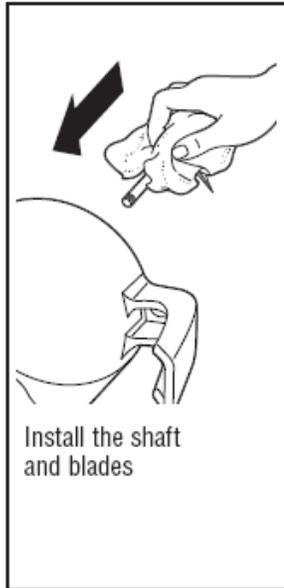
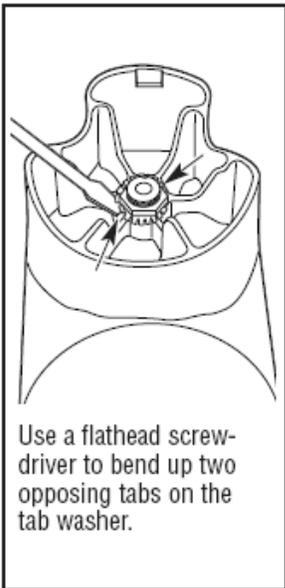
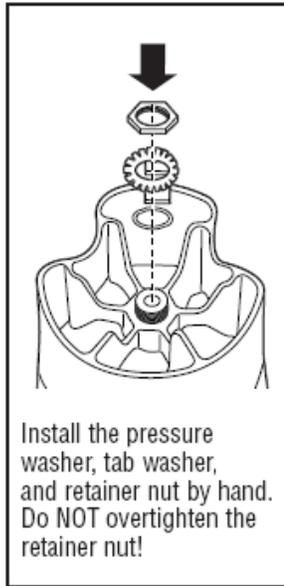
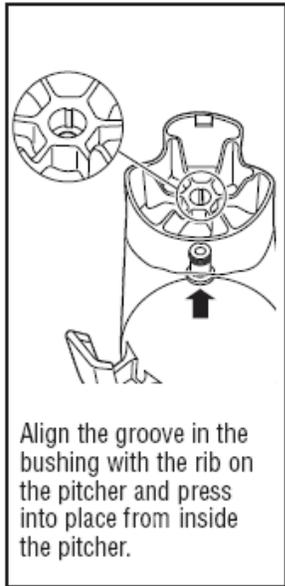
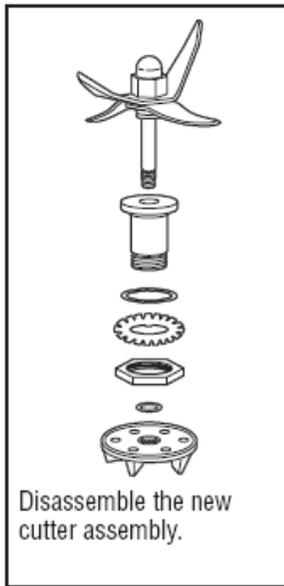
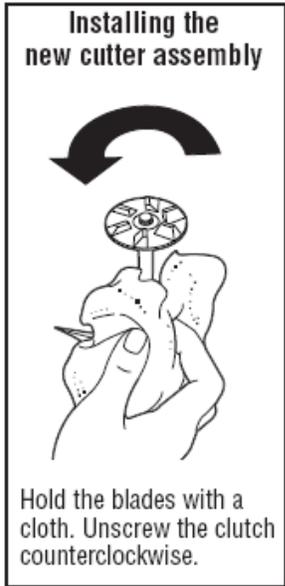
Remove the nut by turning counterclockwise by hand. Then remove the tab washer and pressure washer.

Remove bushing.

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