

## Replacement Parts Diagram

### Model HBB250S-CE (Series A-F)

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**Hamilton Beach**  
4421 Waterfront Drive  
Glen Allen, VA 23060

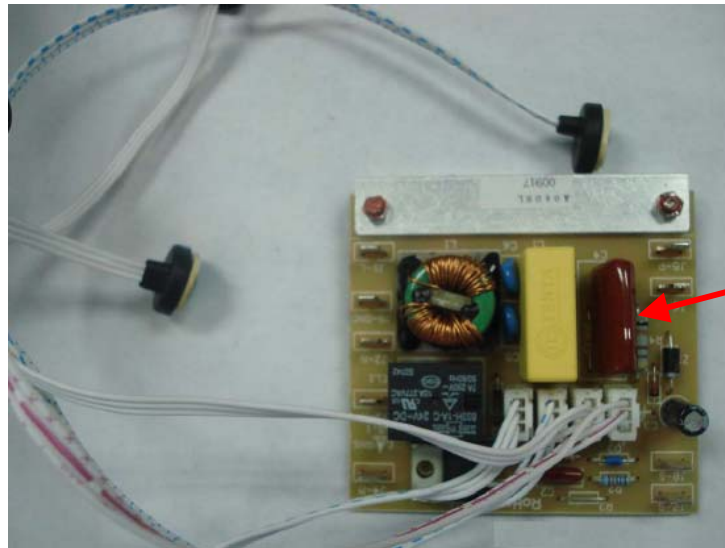
Revision Description: Added Hamilton Beach Commercial Badge on page 2.

Request Number:	HQE7462	Revision Date:	4/2/09	Approved by:	
Issue Code(s):	CS, SP	Page:	1 of 4	Document #:	510020300
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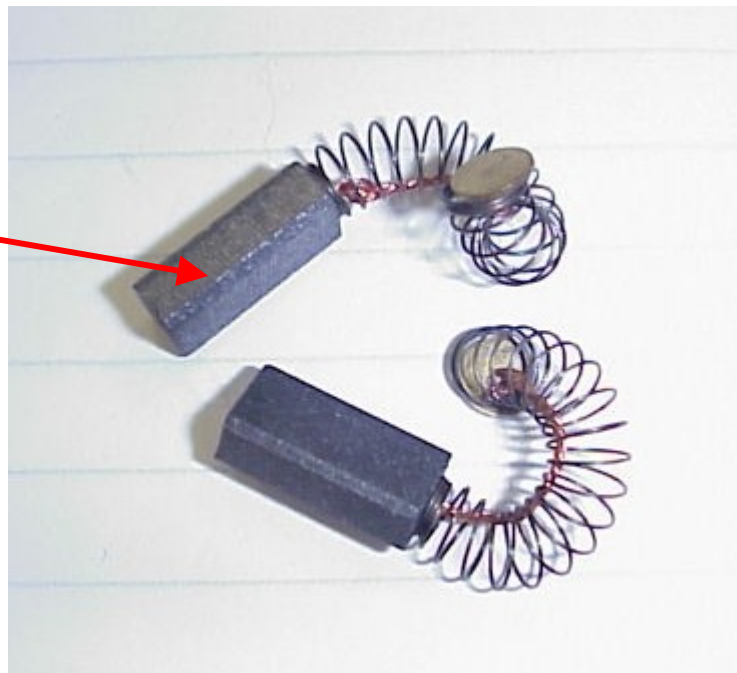
RFI Board with Sensor  
990064600


Cordset Socket  
990064800



Hamilton Beach  
Commercial Badge  
990092700

Brush Motor Kit  
990075100

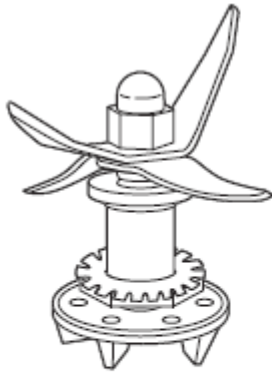


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### Cutter Assembly Replacement Instructions



**Cutter Repair Kit  
for Rio Blenders**

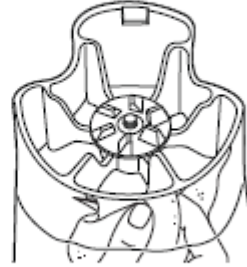


#### **⚠ WARNING**



**Cut Hazard**  
Handle cutter  
assembly with  
care.  
Failure to follow  
these instructions  
can result in cuts  
or other injuries.

#### **Removing the old cutter assembly**



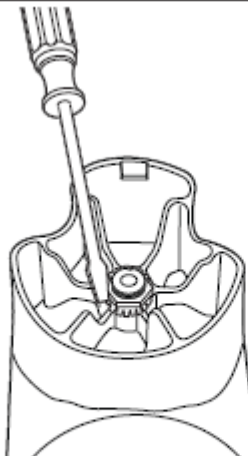
Hold the blades with a  
cloth. Unscrew the clutch  
counterclockwise.



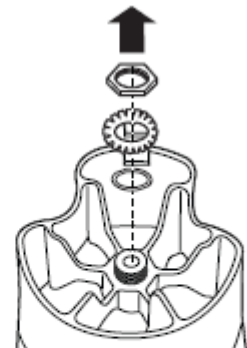
Remove the clutch and  
felt washer.



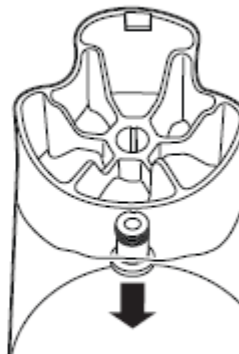
Remove the shaft and  
blade assembly



Use a flathead screw-  
driver to flatten the tabs  
on the tab washer.



Remove the nut by  
turning counterclockwise  
by hand. Then remove  
the tab washer and  
pressure washer.



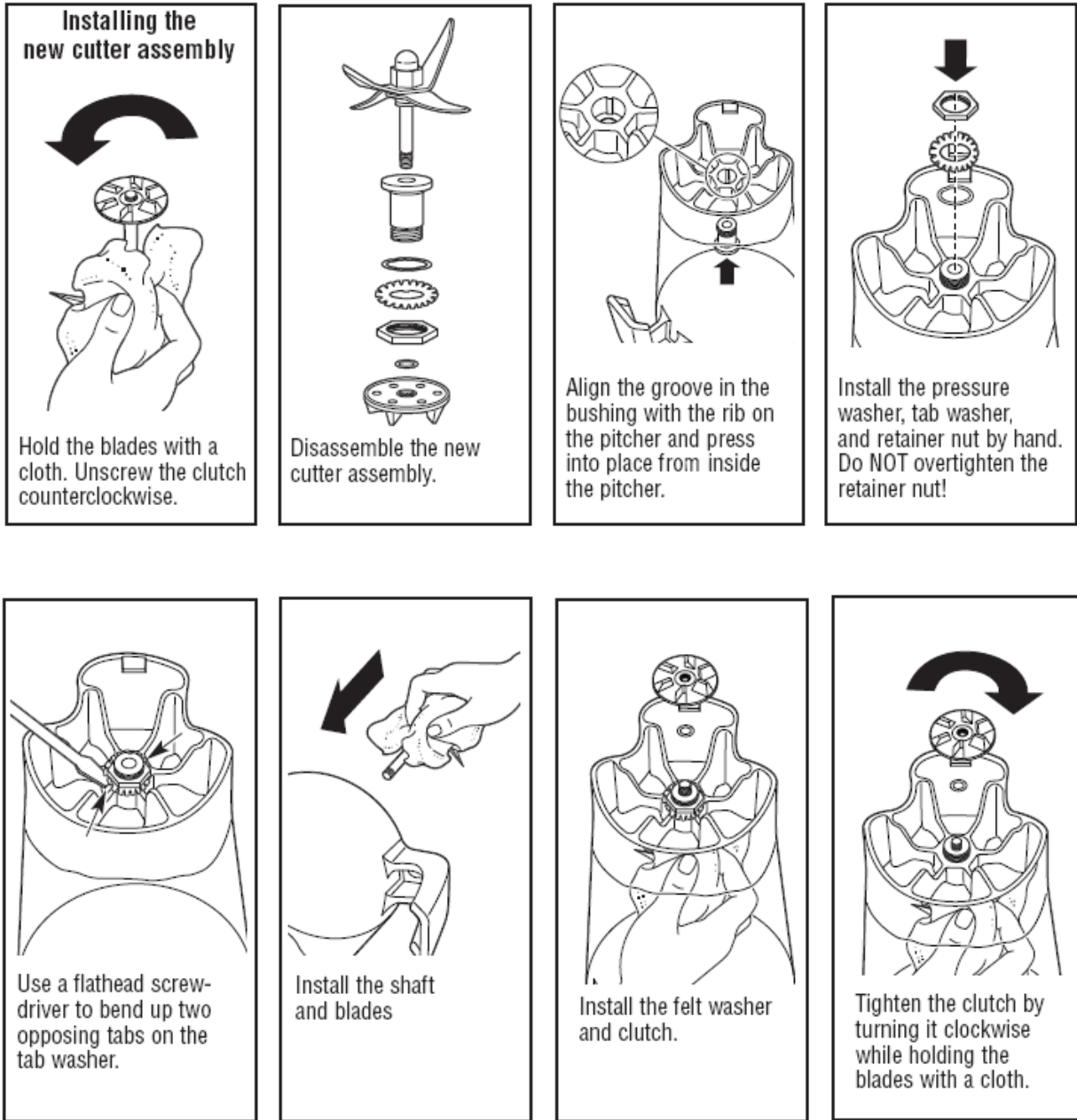
Remove bushing.

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