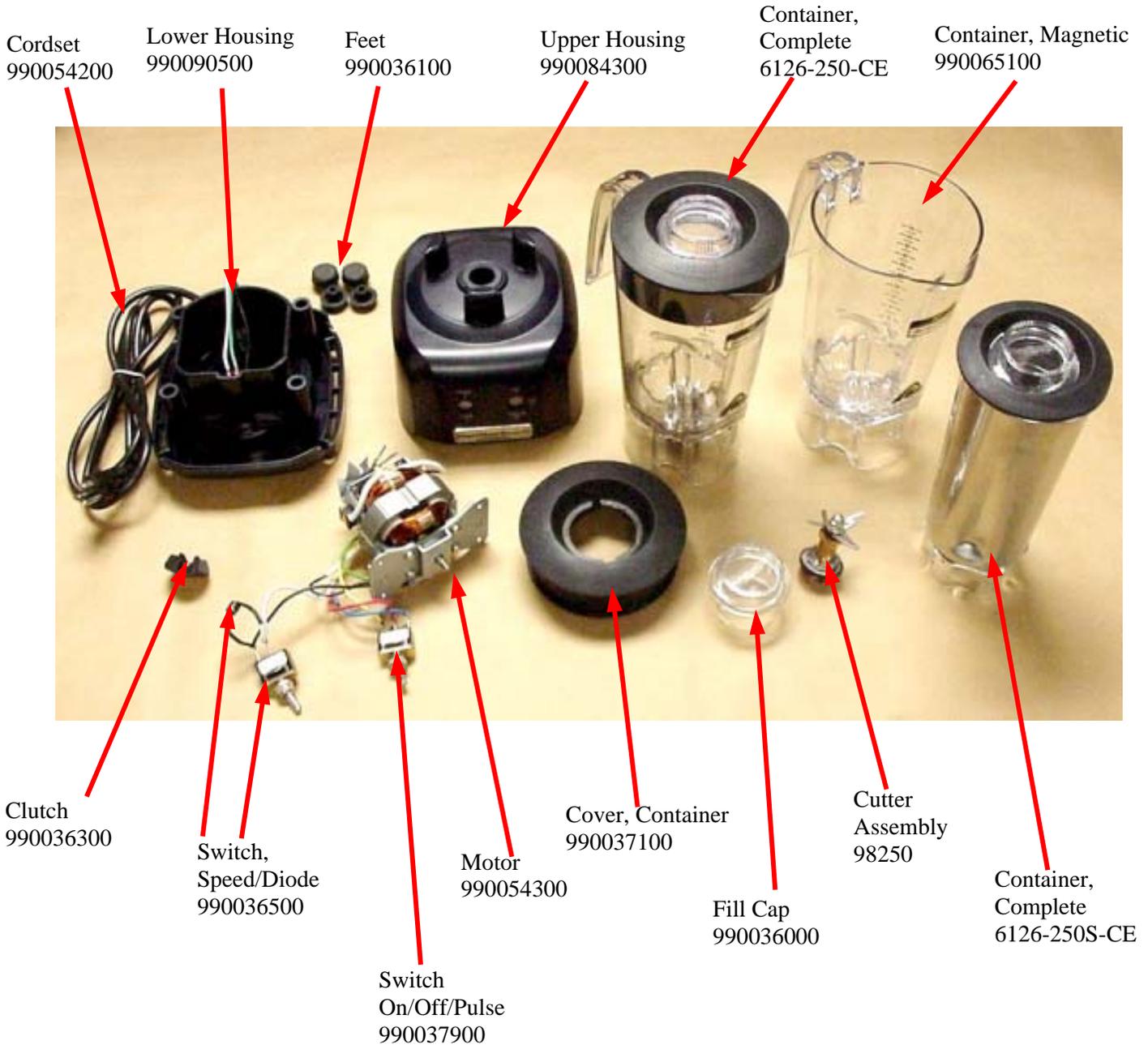


**Replacement Parts Diagram**  
**Model HBB250-CE (Series A-F)**

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	Issue Code(s):	CS, SP	Page:	1 of 4	Document #:	<b>510008600</b>	Rev:	<b>H</b>

## Replacement Parts Diagram Model HBB250-CE (Series A-F)

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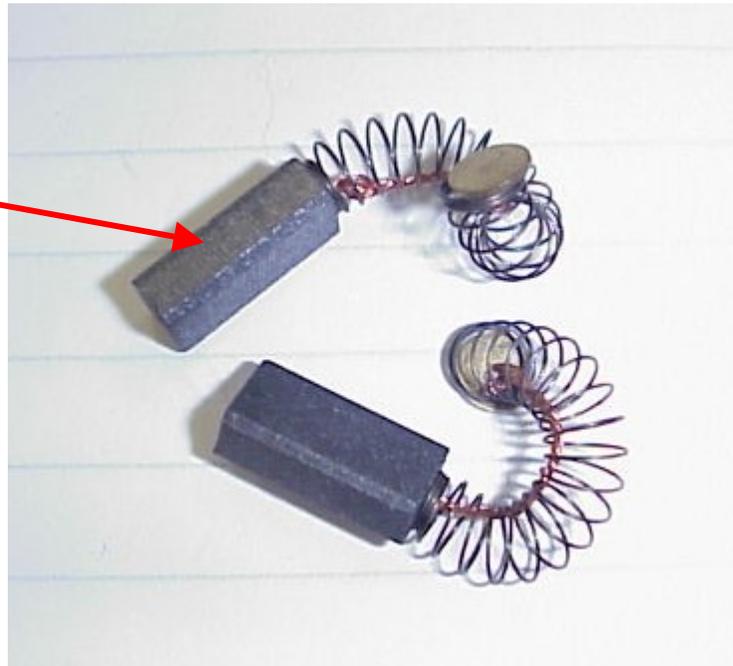


RFI Board with Sensor  
990064600

Cordset Socket  
990064800



Brush Motor Kit  
990075100

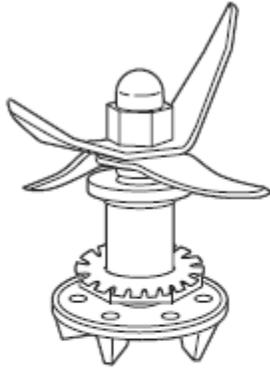


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## Replacement Parts Diagram Model HBB250-CE (Series A-F)

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### Cutter Assembly Replacement Instructions



Cutter Repair Kit  
for Rio Blenders



#### ⚠ WARNING



**Cut Hazard**  
Handle cutter  
assembly with  
care.  
Failure to follow  
these instructions  
can result in cuts  
or other injuries.

#### Removing the old cutter assembly



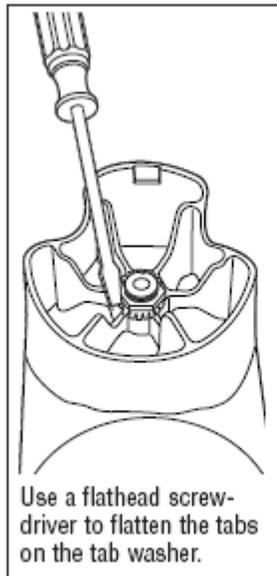
Hold the blades with a cloth. Unscrew the clutch counterclockwise.



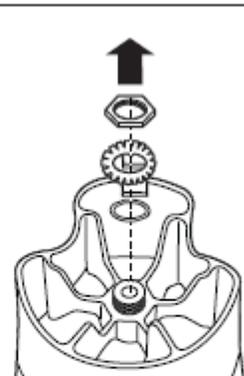
Remove the clutch and felt washer.



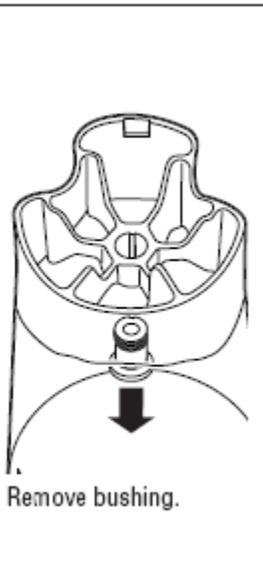
Remove the shaft and blade assembly



Use a flathead screwdriver to flatten the tabs on the tab washer.



Remove the nut by turning counterclockwise by hand. Then remove the tab washer and pressure washer.

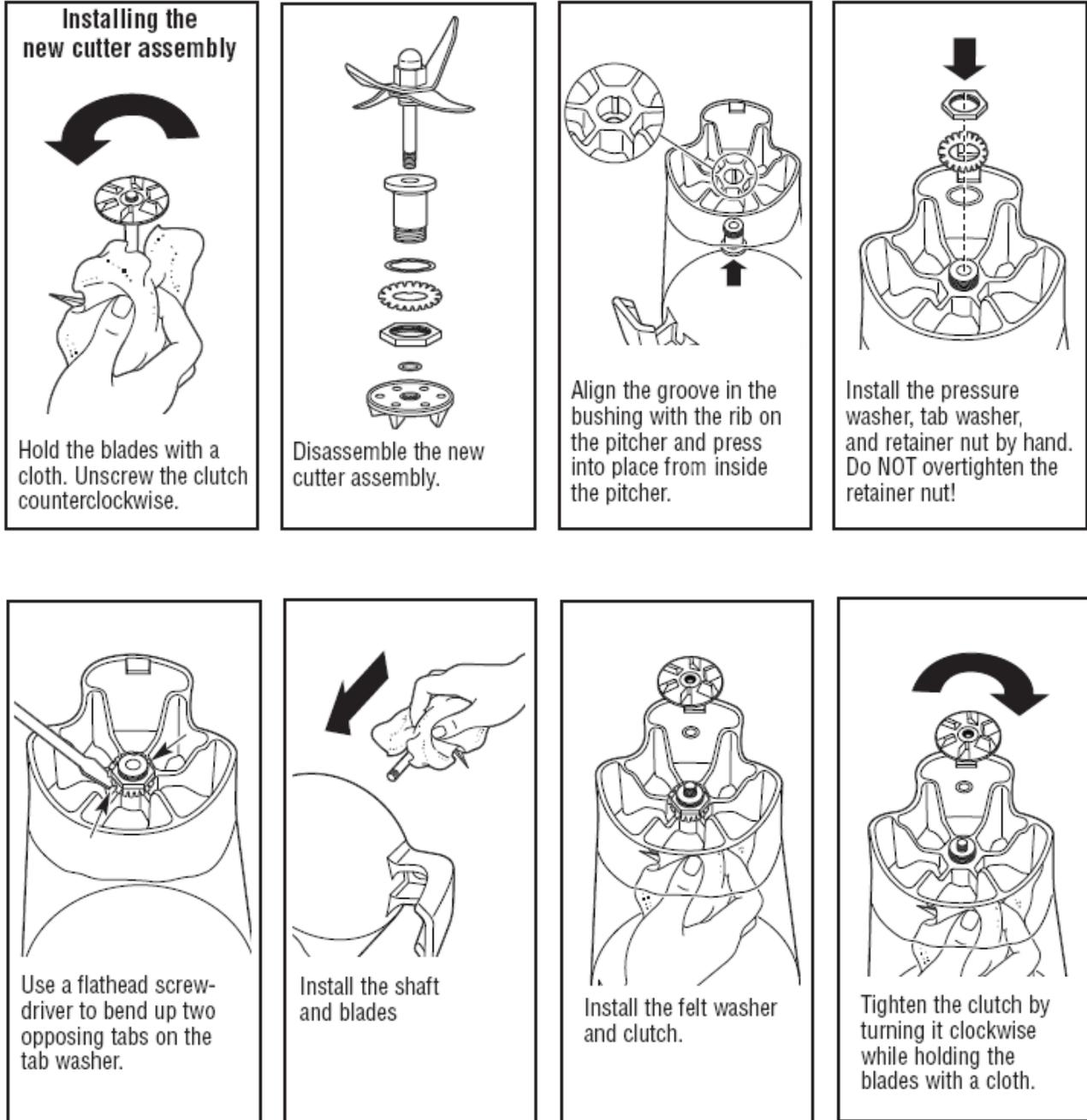


Remove bushing.

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